

# On accurate and time efficient solution of primal-mixed finite-element equations in multiscale solid mechanics

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# On accurate and time efficient solution of primal-mixed finite element equations in multiscale solid mechanics<sup>1</sup>

Iain S. Duff<sup>2</sup> and Dubravka Mijuca<sup>3</sup>

## ABSTRACT

In order to identify the best technique to solve a class of geometrically multiscale model problems in thermoelasticity, we examine a combination of a primal-mixed finite element approach and direct sparse solvers and matrix scaling routines. The criteria for optimality are robustness, accuracy and execution time. It will be shown that the present finite element approach, where displacement and stress variables are simultaneously solved from large scale indefinite poorly scaled systems of equations using the sparse *HSL* solver MA57 with the aid of the matrix scaling routines MC64 or MC30 during the factorization process, enables a reliable solution even if hexahedral finite elements in a mesh differ in size up to six orders of magnitude. A number of tests in multiscale elasticity and thermoelasticity are examined to test the accuracy and execution time efficiency of the proposed solution approach on a standard PC computing platform.

**Keywords::** solid mechanics, thermoelasticity, geometrically multiscale, primalmixed finite element, reliable, sparse, indefinite, time efficient, scaling, HSL, multifrontal method.

**AMS(MOS) subject classifications::** 65F05, 65F10, 65F50, 65G50.

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#### 1. INTRODUCTION

Although the finite element method [1, 2] has been heavily used by the engineering community for more than five decades, there is still the need for a fully three-dimensional, stable, accurate [3, 4] and time-efficient approach to multiscale multimaterial solid mechanics. Nowadays, accurate and reliable prediction of the state of stress and defect structure over subregions with different geometric scales and material interfaces in thermomechanically loaded structures are a top priority in a number of industries. For example, there are new demands for the accurate determination of interfacial stresses in coated structural components for thermal protection or in layered composite structures in which residual stresses might arise during manufacturing processes. Similar complexity is found in sandwich structures with nearly incompressible foam in their core. This is also the case in drilling devices for oil, which have an extremely high ratio of minimal and maximal axial dimensions. Furthermore, in determining the stresses in embedded fibre optic sensors for nondestructive testing, or in the analysis of filling techniques of cavity walls of the restored tooth in order to reduce polymerization shrinkage stresses. All abovementioned examples are in their nature multiscale [7, 8], and demand a full three-dimensional insight from the simulation process. Indeed, a fully three-dimensional approximation of model problem geometry without dimensional reduction [9] helps to analyse material behaviour through its thickness and geometrical scales and enables possible bridging with micromechanical [10] and particle [18] simulation approaches.

It is generally recognized that heavily used displacement-based finite element methods (primal finite element approaches) are not robust in situations where material is (almost) incompressible, in the inelastic behaviour of many materials, and also in the analysis of plates and shells, that is in an analysis of model problems which have much smaller thickness than the other two dimensions. For example, finite elements based on pure displacement interpolations are accurate in membrane-dominated situations but "lock" if bending is encountered [4]. In these situations the resulting finite element system matrix becomes too ill-conditioned to obtain an accurate solution [6]. In addition, the use of hexahedral finite elements to analyse thin solid bodies is not permitted due to the aspect ratio restriction. This is a major obstacle to using this approach in multiscale analysis, where the atomistic region is extended to the continuum region and therefore very narrow finite elements should be used in order to maintain a reasonable number of finite elements given the limitation in computer memory. On the other hand, idealization of the geometry by dimensional reduction [9] and detailed suppression techniques in order to reduce the complexity of the model is the major factor limiting the wider application of the finite element method where the material should be respected throughout its geometric scales. In addition, in primal approaches, the dual variable (heat flux, stress) is obtained a posteriori, which entails a loss of accuracy [1, 11, 12]. Therefore, for some analyses, other finite element approaches, such as mixed methods where more than one variable of interest is a solution variable (e.g. displacement and stress), need to be employed.

Therefore, in the present paper, we consider a reliable mixed HCu/t finite-element approach that has both primal and dual variables as solution variables (see Section 3) from the  $C^0$  continuous subspace of the approximation functions (see [13, 14, 15]). This enables the direct introduction of residual stresses and/or initial deformations directly without loss of accuracy due to numerical integration. The same approximation paradigm in transient heat transfer is presented in [14, 15]). Nevertheless, the time for execution of the present approach has not been examined before, although this is extremely important if it is to be used in transient or material nonlinear analysis, or in a real time engineering simulation.

From the mathematical point of view, the solution of these problems are sought as the critical points of saddle-point problems. Therefore, both resulting system matrices, for thermal and mechanical field problems, are indefinite. This is different from the primal finite element approach where the solution is sought using an extremal principle, and the resulting system matrix is positive definite. Therefore, one of the principal differences between these two finite–element approaches lies in the definiteness of their system matrices and the number of unknowns. It is obvious that a mixed approach results in more equations than a primal approach for the same model problem. This was considered as a serious drawback because it was thought that for the same accuracy the solution time would be increased. Nevertheless, it was shown in [20] that the present approach is faster than the classical raw primal displacement based finite element method, for the same accuracy per stress. It should be noted that all the finite element system matrices we are considering are sparse and symmetric. The present approach is straightforward. No stabilization techniques are required. The thermal and mechanical field problems are currently semi-coupled.

Nevertheless, multiscale model problems, where scale resolution of the model problems exceeds three orders of magnitude, were not examined in the abovementioned papers [13, 14, 15]. Novel tests on these cases, together with a detailed investigation of execution time efficiency and a recommendation for the most efficient solution technique will be the essential contribution of the present investigation.

It will be shown that the present approach is efficient in time and storage if it is used in combination with the sparse solvers MA47 [21] or MA57 [22] and matrix scaling routines MC64 or MC30. They will be discussed in more detail in Section 5. It will be shown that these solvers are at least two orders of magnitude faster than a previously used in-house solver based on simple Gaussian elimination. Additionally, it is shown that scaling the system matrix prior to the factorization improves the accuracy and execution time of finite element equations and allows the solution of systems of equations with many more degrees of freedom [23].

It is hoped that practitioners as well as researchers in this field who are looking for guidance in the choice of a solution method for their own application will find this paper helpful.

#### 2. Field problems

In the present paper we study a thermal stress problem in solid mechanics [24] that consists in determining the response of a body in terms of displacement  $\mathbf{u}$  and stress  $\mathbf{t}$ , due to thermal and mechanical loading. In the case of traditional materials, where there is no heat production due to the strain rate, the thermal and stress analyses are semi-coupled via thermal strains only. Thus, the governing equations of two separate field problems, transient heat transfer and mechanical, are semi-coupled via thermal strains calculated from the temperature field determined in the thermal analysis. In current work, thermal strains are considered as initial conditions for (mechanical) stress analysis and constitute only a datum for subsequent stress analysis [15, 25]. Otherwise, thermal and stress analyses are fully coupled.

The current primal-mixed finite-element approaches in non-multiscale elastostatics (HCu/t), and in transient heat (HCT/q), were introduced in [13] and [15], respectively. It is proved that that these approaches are also reliable in the sense introduced on page 477 of [5], and are thus not sensitive to locking (see [4]). Let us briefly recall that the finite-element equation of the present elastostatic approach is given by:

(2.1) 
$$\begin{pmatrix} X_{vv} & -Y_{vv} \\ -Y_{vv}^T & 0 \end{pmatrix} \begin{pmatrix} \mathbf{t}_v \\ \mathbf{u}_v \end{pmatrix} = \begin{pmatrix} -X_{vp} & Y_{vp} \\ Y_{vp}^T & 0 \end{pmatrix} \begin{pmatrix} \mathbf{t}_p \\ \mathbf{u}_p \end{pmatrix} - \begin{pmatrix} 0 \\ \mathbf{f}_p + \mathbf{p}_p \end{pmatrix},$$

where submatrices of the system matrices in (2.1) are given by:

$$X_{\Lambda uv\Gamma st} = \sum_{e} \int_{\Omega_{i}} \Omega_{\Lambda}^{N} S_{N} g^{a}_{(\Lambda)u} g^{b}_{(\Lambda)v} A_{abcd} g^{c}_{(\Gamma)s} g^{d}_{(\Gamma)t} T_{L} \Omega_{\Gamma}^{L} d\Omega$$

$$Y_{\Lambda uv}^{\Gamma q} = \sum_{e} \int_{\Omega_{?}} \Omega_{\Lambda}^{N} S_{N} U^{K}_{a} \Omega_{K}^{\Gamma} g^{a}_{(\Lambda)u} g^{(\Gamma)q}_{(\Lambda)v} d\Omega$$

$$f^{\Lambda q} = \sum_{e} \int_{\Omega_{?}} g^{(\Lambda)q}_{a} \Omega^{\Lambda}_{M} V^{M} f^{a} d\Omega$$

$$p^{\Lambda q} = \sum_{e} \int_{\Omega_{it}} g^{(\Lambda)q}_{a} \Omega^{\Lambda}_{M} V^{M} p^{a} d\partial\Omega$$

The above expressions should be evaluated for each free degree of freedom (dof) connected to the pair of global nodes  $\Lambda$  and/or  $\Gamma$  of the finite element mesh, where  $\Omega_L^{\Lambda}$  is the connectivity operator, which maps the set of global nodes  $\Lambda$  into the set of local nodes L defined on each element, and vice versa. X is an operator connecting the fourth order compliance tensor with the stress tensor, which is essentially the expression for the *complementary work* done by the system. Furthermore, Y connects the gradient of the displacement vector with the second order stress tensor. More, S and T, and U and V denote trial and test finite element basis interpolation functions for approximations of displacement and stress fields, respectively. That is, we use the same interpolation functions for each global node of the finite element mesh for the approximation of the stress and the displacement components. The more detailed description of matrix entries in (2.1) can be found in [13].

The system matrix in (2.1) is indefinite sparse and symmetric. The sparsity comes from intrinsic properties of finite element approximation functions which have local support only. The storage requirements can be reduced by storing only the upper triangle of the matrix because it is symmetric. The storage requirements are further reduced by storing only the entries which are nonzero. The pattern of the matrix and the number of entries are direct functions of the type of finite elements used for the mesh discretization of the model problem and the FE node ordering routine. Elements with more nodes per finite element give rise to denser matrices.

The formulation given by (2.1) is a saddle-point problem, where the system matrix is of the  $2 \times 2$  block form:

$$(2.3) \qquad \qquad \begin{pmatrix} A & B^T \\ B & 0 \end{pmatrix}$$

where the block entry A is positive definite (see [13] and [15]).

We investigate for the first time in this paper the solution of the above system of linear finite element equations in geometrically multiscale thermoelasticity using the direct sparse solver MA57 [22] and matrix scaling routines MC30 [31] and MC64 [32]. It will be shown that, without scaling the system matrix in equation (2.1) prior to the factorization, the solution fails. That is, for multiscale model problems in which finite elements significantly differ in size, over three or four orders of magnitude, the scaling of the system matrix enables the solution.

#### 3. Finite element configurations

The topology of the present hexahedral continuous finite-element family HCu/t, for the approximation of displacement (u) and stress (t) field variables, is shown in Figure 3.1. In order to increase stability, the finite element subspaces for the approximation of dual variable are enriched by additional hierarchical shape functions. Therefore, finite elements contain 8 or 20 local nodes for the approximation of the displacement (primal variable), and 9 to 27 local nodes for the approximation of stress (dual variable). For example, the finite element configuration HC8/9 refers to the case where the primal variable is approximated by 8 local FE nodes and the dual variables are approximated by 9 local FE nodes. The same notation holds for other configurations examined in the present paper.

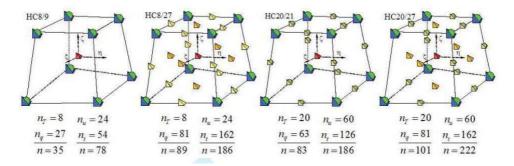


FIGURE 3.1. Finite element family HC

On the other hand, if there are 20 local nodes for the primal variable, then additional approximation functions (for nodes 9-20) are quadratic in order to avoid the tessellation of curved boundaries. In this case the finite–element configurations that we consider are denoted by HC20/21 or HC20/27. As in the previous case, the approximation for the additional six FE nodes for the dual variables is performed by *hierarchical* shape functions in order to increase stability.

Let us emphasize that one finite element is reliable if it satisfies convergence requirements [5]. The convergence requirements for shape functions of an isoparametric element can be grouped into three categories, that is: completeness, compatibility and stability [1, 4]. If it satisfies completeness and compatibility, it is said to be consistent. It is also said that consistency and stability imply convergence. If the stability condition is satisfied, there will be no non-physical zero-energy modes (kinematic modes).

Therefore, the overall stability of mixed formulations based on the Hellinger–Reissner's principle that we use is guaranteed if two necessary conditions for stability are fulfilled: the first stability condition represented by ellipticity on the kernel condition, and the second stability condition represented by the so-called inf–sup condition. The satisfaction of the inf-sup condition ensures solvability and optimality of the finite-element solution, and it is very important that it is satisfied if the finite-element approach is to be used for the simulation of model problems under complex geometry, loading and material. It is dependent on the number of finite elements in the mesh (mesh size).

It was shown in [13] and [16] that the finite element HC8/27 is reliable in non-multiscale and multiscale analysis, respectively. There are many effective finite elements from the known literature that satisfy consistency, ellipticity and the inf-sup test, for example the MITC plate and shell bending finite elements [4]. Nevertheless, the FE element HC8/27 that we use here is the first where  $C^0$  discretization is used for the approximation of the stress field without difficulty in the numerical solution of the linear system of equations [17].

#### 4. System matrix properties

We consider a system matrix in (2.1) noting that, in the worst case, there is a maximum of 595 nonzero entries in each row, regardless of the number of finite element equations (degrees of freedom). Therefore, the system matrix is sparse, symmetric and indefinite [26]. The coefficients of that matrix are real and, furthermore, the upper left block X is positive definite. The crucial difficulty in solving this saddle-point problem comes from the indefiniteness of the system matrix. In addition, the system matrix is far from being banded so some classical solution procedures are inappropriate. An additional reordering must therefore be performed to limit the amount of fill–in and operations. It should be emphasized that the term *entry* is presently used to denote a nonzero matrix coefficient [27].

Leading concepts in the development of efficient solution algorithms that take advantage of the presence of many zeros are to store and operate only with *entries*. During the elimination process, the crucial requirement is to maintain sparsity in the factors in order to minimize the storage and work required for factorization. It is also important to pay great attention to the numerical stability of the factorization.

If a dense matrix is considered, requirements for the storage and solution times depend on the order n of the matrix and are  $\mathcal{O}(n^2)$  and  $\mathcal{O}(n^3)$ , respectively. In the case of sparse matrix, a more reliable parameter for controlling the work and storage is the number of entries  $\tau$ . It is the goal of sparse algorithms is to perform the computation in time and storage proportional to  $O(n) + O(\tau)$  and although this is often not realized, sparse algorithms are at worst asymptotically quadratic in n and so have much lower complexity than in the dense case.

Let us emphasize that the finite element software package Straus7 [28] that we were using as a mesh generator, handles only the primal finite element method. It creates finite elements which have nodes only for displacement. This means that it reorders only eight or twenty nodes for the primal variable (hexahedral finite elements H8 and H20, with 8 or 20 primal nodes, respectively). Consequently, hierarchical nodes for dual variables which are added later in the present in-house code *FEMIX* [13] are placed at the end of the assembled matrix.

#### 5. HSL, FORMERLY THE HARWELL SUBROUTINE LIBRARY

5.1. HSL solution routines. In this paper, we examine the execution time and storage requirements for the MA57 [22] solver from HSL [29] that was developed for the direct solution of large sparse indefinite linear systems of equations. MA57 is a sparse symmetric linear solver using a multifrontal approach with a choice of ordering schemes. It solves both positive definite and indefinite systems of equations. It has a range of options including several sparsity orderings, multiple right-hand sides, partial solutions, error analysis, scaling, a matrix modification facility, a stop and restart facility, and an option to determine the rank of highly deficient matrices. Although the default settings should work well in general, there are several parameters available to enable the user to tune the code for his or her problem class or computer architecture.

Like most sparse direct solvers, the algorithms are organized in three distinct computational phases: analyse, factorize and solve. The analyse phase is sometimes referred to as the symbolic factorization or ordering step. It preprocesses the system of equations and determines a pivotal sequence. It is often based purely on matrix structure. Furthermore, during the factorization phase, this sequence is used to compute the matrix factors. Finally, forward elimination followed by back substitution is performed during the solve phase using the stored factors. The factorization is usually the most time–consuming phase of the computation [30]. It should be emphasized that pivoting must be performed in the case of indefinite systems in order to increase stability and as well as for sparsity reasons.

It should be noted that HSL routines can also be used for the solution of linear systems of equations arising in primal finite element analysis, where the system matrix is positive definite. It can be a good alternative to iterative solution procedures. For further information about HSL routines, including licensing, the reader is referred to [29].

All the codes presently used for solving sparse equations and for scaling matrices (MA and MC codes) have been developed for inclusion in the mathematical software library HSL. Although all use of HSL requires a licence, individual HSL packages (together with their dependencies and accompanying documentation) are available without charge to individual academic users for their personal (non-commercial) research and for teaching; licences for other uses involve a fee. Details of the packages and how to obtain a licence plus conditions of use are available at http://www.cse.scitech.ac.uk/nag/hsl/hsl.shtml.

5.2. HSL matrix scaling routines. If an indefinite matrix is poorly scaled, it may be difficult to assess the accuracy of the solution. Scaling improves the robustness of the factorization [23]. Two scaling routines, MC30 [31] and MC64 [32], are considered in conjunction with the code MA57. These routines have quite different goals. MC30 scales the matrix to make all entries close to one, while MC64 permutes and scales the matrix so that the permuted matrix has each diagonal entry equal to one and all off-diagonal entries less than or equal to one in modulus. We present results obtained using the MA57 equation solver, with and without scaling of the system matrix.

5.3. HSL matrix ordering routines. The choice of ordering scheme for reordering the entries in the sparse system matrix can be quite crucial to the performance of the equation solver. The MA57 package has several different ordering schemes viz: MC47 [33] (including an option for efficiently handling dense rows [36]), MA27H [34], and METIS [35] which can be invoked in the analysis phase. The first two routines are HSL ordering routines, while the third is from a well known graph partitioning package and is based on a nested dissection ordering. MC47 provides an ordering for a sparse symmetric pattern matrix that is based on the approximate minimum-degree ordering algorithm (AMD). There is now an option in MC47 that takes special action if there are dense or nearly dense rows in the matrix [36].

5.4. Error estimates. Let us briefly recall how to calculate an estimate of the sparse backward error using the theory and measure developed by Arioli, Demmel, and Duff [37]. We use the notation  $\bar{\mathbf{x}}$  for the computed solution and a modulus sign on a vector or matrix to indicate the vector or matrix obtained by replacing each entry by its modulus. The scaled residual

(5.4) 
$$\frac{|\mathbf{b} - \mathbf{A}\bar{\mathbf{x}}|_i}{(|\mathbf{b}| + |\mathbf{A}||\bar{\mathbf{x}}|)_i}$$

is calculated for all equations except those for which the numerator is nonzero and the denominator is small. For the exceptional equations,

(5.5) 
$$\frac{|\mathbf{b} - \mathbf{A}\bar{\mathbf{x}}|_i}{(|\mathbf{A}||\bar{\mathbf{x}}|)_i + ||\mathbf{A}_i||_{\infty} ||\bar{\mathbf{x}}||_{\infty}}$$

is used instead, where  $A_i$  is row *i* of *A*. Equations (5.4) and (5.5) represent the backward error and if their values are small then we have solved a system that is a small perturbation of the original system. If the residuals (5.4) and (5.5) are not sufficiently small, then the solver is regarded as having failed to solve the problem correctly. In the results which follow we use the quantity  $\frac{\|\mathbf{b}-\mathbf{A}\bar{\mathbf{x}}\|}{\|\mathbf{b}\|+\|\mathbf{A}\|\|\bar{\mathbf{x}}\|}$  to measure the backward error.

#### 6. EXAMPLES

In the present section, several model problems from elastostatics, under mechanical and/or thermal loads, are used to identify the best HSL sparse solver routine. The metric by which we judge "best" includes the execution time, that is the CPU times required to perform the analyse, factorize, and solve phases; the storage requirements, both total memory required and the number of nonzero entries (NE) in the matrix factor; and the

backward error. In earlier experiments we studied the influence of the value of the threshold parameter u but, as the solution time and accuracy was not very sensitive to this parameter, we use the default value of 0.01 for our runs in this paper. We had also earlier experimented with MA47 [15] but as we have found MA57 to be consistently better we now run tests for these metrics on only the combinations: MA57, MA57+MC30, and MA57+MC64. The performance with respect to scaling is highlighted.

It should be noted that the motive for the use of HSL solver routines was explained in [15], where it was shown that the MA57+MC30 procedure [21] used for the solution of the mixed finite element equation system in heat transfer is two orders of magnitude faster than an in-house sparse Gaussian elimination solver.

All CPU times are in seconds. In all experiments, double precision (64-bit) reals were used. Numerical experiments were conducted on a PC Pentium(R) D CPU 2.8 GHz with 3.25GB of RAM with Physical Address Extension running under the operating system Microsoft Windows XP Professional Version 2002 Service Pack 2.

6.1. Bending of the clamped plate. The first problem that we consider is a classical elasticity problem of a clamped plate subjected to external uniform pressure p = 100. We model it as a three-dimensional structure so that we can trace the stress state along the thickness, and can bridge it with the full simulation on the micro or atomistic level in some regions in order to look for material damage or dislocation lines in a natural way. It is known that a primal finite element approach in conjunction with dimensional reduction suffers greatly from locking [5]. It is especially evident when the thickness decreases compared to the other axial dimensions, or when the material tends to become incompressible (plastification followed by fire). We show how it is easily solved using the mixed approach combined with scaling and efficient direct solvers. The extra complexity of this problem comes from the type of mechanical loading which contributes to the domination of the bending stresses over the membrane stresses.

The edge is of length a = 2, the thickness of the plate is t = 0.01, Young's modulus is  $E = 1.7472 \cdot 10^7$ , and Poisson's ratio is v = 0.3. The analytical solution for the maximal deflection at the plate centre C, calculated by Kirchhoff's plate theory, is w=1.26 [13]. Only a quarter of the plate is analysed due to the symmetry. The essential stress boundary conditions  $t^{zz}|_{z=0.01} = -100$  are prescribed for the nodes lying on the upper surface of the plate. Clamped edges were simulated by zeroing degrees of freedom connected to the displacement  $(u_x = u_y = u_z)$  and transverse shear stress components  $(t^{xz} = t^{yz})$ . The model is discretized by a sequence of meshes with two layers of solid brick finite elements per thickness, that is  $NEL \times NEL \times 2$ , where NEL is 4, 8 or 16. Consequently, the axial dimension of the finite elements in the direction normal to the middle of the plate plane is t/2 = 0.005.

The solution times of MA57, using MC64 and MC30 prescaling, as well as the estimated number of entries from the analysis, the actual number in the factors, the number of delayed pivots, and the backward error, for different finite element types over a mesh of  $8 \times 8 \times 2$  finite elements are presented in Table 7.1 and the results over a  $16 \times 16 \times 2$  mesh of finite elements in Table 7.2.

We can conclude from the results shown in Tables 7.1 and 7.2 that, for all finite element configurations that we consider, the combination MA57+MC64 is one order of magnitude faster than MA57+MC30. In addition, we found that MA57 alone, that is without scaling, fails for some configurations because of excessive memory requirements.

The comparison of execution times of MA57 with the execution times obtained by our formerly used in-house solution code based on a simple band-matrix based sparse Gaussian elimination procedure, is given in Figure 6.2. The finite element configuration HC8/9 is considered because it has the smallest number of entries per row of any other presently considered finite element configuration. The finite element meshes considered are  $4 \times 4 \times 2$ ,  $8 \times 8 \times 2$  and  $16 \times 16 \times 2$ , with 684, 2604 and 10188 degrees of freedom, respectively. We can see that MA57+MC64 is much faster than the formerly used in-house procedure. If we consider an order of magnitude as an approximate position on a logarithmic scale, the execution time of procedures MA57+MC30 and MA57+MC64 in relation to the in-house code, are shown in Figure 6.3.

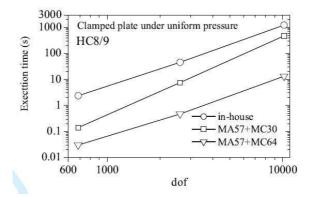


FIGURE 6.2. Clamped Plate – execution time per number of degrees of freedom

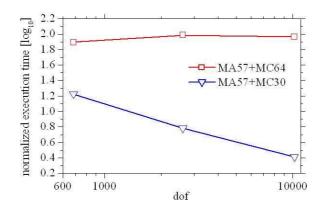


FIGURE 6.3. Clamped Plate – Normalized execution time per number of degrees of freedom

From Figure 6.3 we can see that MA57+MC64 is about two orders of magnitude faster, while MA57+MC30 is up to one order of magnitude faster than the previously used simple Gaussian elimination procedure. This time ratio is even bigger for the richer FE

configurations. Therefore, we can say that the use of HSL MA57 solution routines actually enables investigation of richer finite element configurations on personal computers.

6.2. Long steel coated shaft loaded by the uniform traction. The second example is from the class of geometrically multiscale model problems. It is a thermal barrier coated component, that is a long hollow shaft coated by a microsized coating [38]. The coating consists of a bond and ceramic layer of equal size. The simulation of the coated materials is of particular interest to industry, due to the need to control the level of the interfacial stresses on the surfaces of material discontinuities. Hexahedral finite elements will differ in size up to four orders of magnitude, which is impossible to solve by a standard primal finite element scheme due to stability problems [1]. The inner and outer radii of the shaft are 0.005 m and 0.1 m, respectively. The structural reference temperature is  $T_{\rm ref} = 1000 \,^{\circ}{\rm C}$ . The thickness of the coating (bond and ceramic) is  $t = 10^{-5}m$ . The height of the shaft is assumed to be h = 0.1 m. Uniform traction p = -1000MPa is prescribed on the outer boundary. This tends to separate the coating from the blade surface. The material properties are given in Table 7.3.

The behaviour of the current finite element scheme with a two dimensional conventional boundary-element approach (CBEM [38]) was compared in [15]. It was shown that, as the coating thickness decreases, the solution remains stable and accurate. Therefore, we will now investigate the execution time that was not investigated before. The target solution is obtained by plain strain theory, that is, theory based on dimensional reduction. A similar problem can be found in the analysis of thin discontinuity layers in solids, such as in the case of fractures in concrete, rock or geomaterials, or of shock waves in compressible fluids [40].

It was proved in [13] that the current finite element approach is reliable with respect to the aspect ratio of its dimensions. Therefore, only one finite element layer is used along the thickness. Both bond and ceramic regions are discretized by three finite element layers along the radius. Due to the symmetry, only one-quarter of the model problem is analyzed. We investigate the execution time for the finite element configurations HC8/9, HC8/27, HC20/21 and HC20/27. Consequently, the maximum finite element aspect ratio is equal to 60000, as shown in Figure 6.4.

Execution times for three distinct phases in the solution process and storage requirements for MA57, with and without scaling (MC30 and MC64), are reported in Table 7.4. It can be seen from this table that scaling the system matrix using MC30 or MC64 routines prior to the factorization considerably improves the execution time. In addition, if scaling is used, the storage requirements and number of operations are far smaller. Scaling thus enables the solution of systems with many more degrees of freedom [23]. We can also see that MA57 without scaling is not able to solve equations using the stable finite element HC8/27 in geometrically multiscale model problems because the factorization fails because of excessive memory requirements. Therefore, the first conclusion is that scaling generally decreases the storage requirements, and that the storage requirement is less for the MC64 type of scaling. We also note that the factorization times using MC30 are faster than those using MC64 but, on further investigation, we found that the MC64 scaling produces better factors and the time is only higher because of the time taken by MC64 itself. In fact

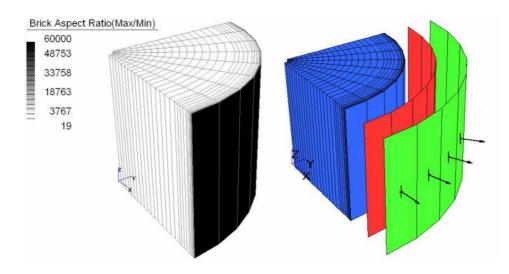


FIGURE 6.4. Coated shaft – finite element mesh aspect ratio and layerwise view

these problems all have very fast factorize times and, because MC64 has lower complexity than the numerical factorization, the extra time will not be dominant when solving larger problems. We show a sequence of larger problems in Table 7.5, which have been obtained from the HC8/9 finite elements in Table 7.4 by using an increasing number of elements in the z-direction (there was only one element in the Table 7.4 runs and we use 2, 4, 8, 10, 13, and 16 in the six examples in Table 7.5). From the results presented above we see that, on the larger problems, the scaling time for MC64 is less important. In addition, while the storage requirements for the factorization after scaling by MC64 are almost the same as in the analysis, the factorization after the MC30 scaling generates far denser factors, increasingly so as the problem size increases. As an interesting aside to this set of problems, the given matrix has many entries of very small size (around  $10^{-20}$ ). However, these are significant numbers inasmuch if they are treated as zero, it is not possible to solve the resulting systems because the matrix is singular.

6.3. Long steel coated shaft loaded by the prescribed temperature. In the previous example, the loading was mechanical. We now examine the case where the long coated shaft is loaded by prescribed temperatures on the inner and outer surfaces, such that  $T_i = 773^{\circ}C$  and  $T_o = 1273^{\circ}C$ , respectively [38]. Therefore, the stresses due to thermal mismatch will be developed in thin coatings. Thermal stress can be significant when a large difference in physical and thermal properties of the bonded materials exists [41]. Note that the system matrix will be unchanged and in this particular case the different loading only modifies the right-hand side in our formulation. Thermal stresses on the surfaces of material discontinuities were sought and the results were reported in [15]. As the matrices are identical, the data on factorization is as is given in Table 7.4. The backward errors in this case were marginally worse but all in the range .7  $10^{-9}$  to .2  $10^{-7}$ .

The target solution of radial stress is obtained by modified plate theory. We will investigate the convergence of the temperature and radial stress component on the interface L2, between bond and ceramics, for the sequence of five model problems with decreasing coating thickness  $h = 10^{-N}$ , where N = 2, 3, 4, 5, 6. Consequently, for the last model problem, where the coating has thickness of  $h = 10^{-6}$ , we will have the maximum finite element aspect ratio equal to 600000. The temperature and heat flux, and thermal stress results at interface L2 obtained by the finite element HC8/9, HC8/27 and a classical plane boundary-element method (CBEM) [39] as the thickness of coating decreases, are shown in Figures 6.5 and 6.6, respectively.

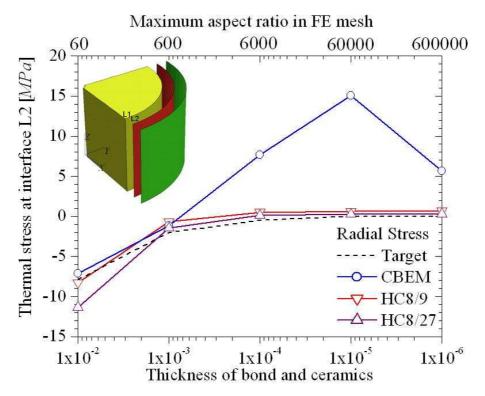


FIGURE 6.5. Coated shaft – Temperature and heat flux interface L2 for decreasing thickness of coating

6.4. Nanoindentation. One-to-one bridging with molecular dynamic simulation. Bridging over the scales generates perennial interest in the research community since it offers the advantage of combining a deeper understanding of the underlying physical phenomena facilitated by particle mechanics (e.g. for example molecular dynamics – MD ), with the computational expediency of continuum mechanics (e.g. finite element method – FE) [7].

In the present example, we study the time and storage efficiency of our current primal-mixed finite-element approach HCu/t in computational modelling ranging from the continuum up to submicronic scales. Direct kinematic coupling (one-to-one bridging) is performed on the interface surface between two domains. Namely, the displacements of the boundary atoms of the MD domain are introduced as essential boundary conditions to the boundary nodes of the continuum finite-element domain (CM), and vice versa, until equilibrium is reached. Let us note that a direct linking scheme should be the most reliable and desirable boundary condition [18] as it is both numerically robust and efficient. Let us emphasize that the molecular dynamic simulation that we presently consider is based on

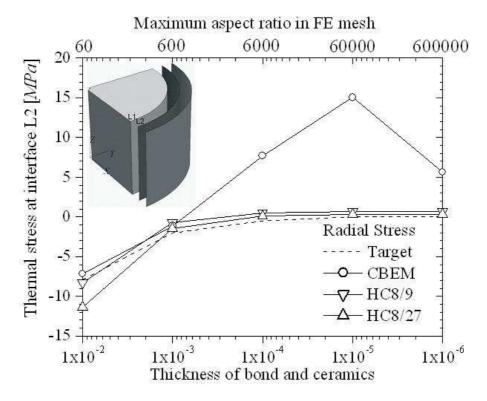


FIGURE 6.6. Coated shaft – Thermal stress at interface L2 for decreasing thickness of coating

conventional molecular dynamics using an embedded atom interatomic potential, so the momentum transfer is conserved.

It should be emphasized that in the present example we exploit the reliability (accuracy and stability) of the primal-mixed finite element HC8/27 in a geometrically multiscale simulation [16], where the aspect ratio of FE is up to 7 orders of magnitude, and the geometrical scale resolutions of the model problem is up to 8 orders of magnitude, for both compressible and nearly incompressible materials.

As an numerical example, we consider an atomically sharp rigid indenter that comes into contact with an ideally flat substrate [19]. The substrate material is considered to be titanium with Young's modulus  $E = 116 \ GPa$  and Poisson's ratio  $\nu = 0.36$ , and an ultimate tensile strength of 1380 MPa. The dimensions of the whole model problem are  $2.02 \cdot 10^{-4}m \times 1.01 \cdot 10^{-4}m$ . A domain of the molecular domain patch directly under the nanoindenter is  $1.16 \cdot 10^{-9}m \times 1.507 \cdot 10^{-8}m$ . The rest of the domain is simulated by the present approach and finite element HC8/9 [19]. One of three consecutively refined HC8/9 finite-element meshes of the continuum domain, and an embedded MD domain patch are shown in Figure 6.7.

From the visualization of the displacement component  $u_y$  shown in Figure 6.8, we can see that there are no spurious oscillations of the results [7].

We can see from the time and storage efficiency results shown in Table 7.6 that the combination MA57+MC64 is superior to the combination MA57+MC30 in the solution of the resulting large system of linear equations, as we might expect from our earlier experience.

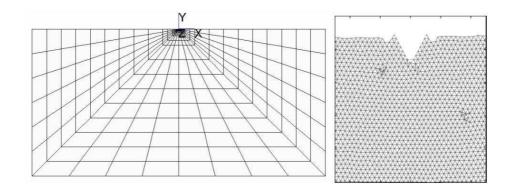


FIGURE 6.7. Nanoindentation model problem

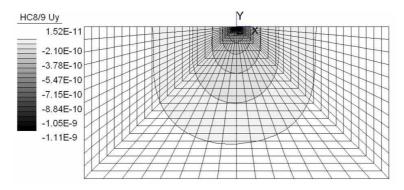


FIGURE 6.8. Nanoindentation model problem:  $u_y$  displacement field after first iteration

It should be noted that future work will be oriented towards the introduction of minimal kinematic boundary conditions [42] between the two domains, especially in cases when the MD domain is larger than at present.

6.5. Composite material with embedded fibre optic sensor. We now study a laminar composite material under static indentation loading [43]. The composite material is a laminar plate  $142 \times 157 \times 7.3 \ mm$  in size which consists of 26 aramid fabric layers within the PVB matrix, with an embedded fibre optic sensor between first and second lamina. The optical fibre is simulated with all its three component layers: optic core, optic cladding and optic coating (see Figure 6.9). The material properties of the component materials are given in Tables 7.7 and 7.8. Only one fourth of the model problem is analysed due to the symmetry. The finite element mesh has 4797 finite elements. We can see that considered FE mesh of the optical fibre is not uniform and it is rather coarse, exploiting the reliability of present finite element in geometrically multiscale analysis [16].

The experimental testing was performed ten times. The test specimens are loaded by a force of  $F = 15 \ kN$  over the circular area with radius of  $r = 3.34 \ mm$  [43]. The mean value of the measured deflections under the indenter was found to be  $u_z = 1.1 \ mm$ . We can see in Figure 6.10 that the maximal displacement obtained by the present approach is in high agreement with the available experimental data.

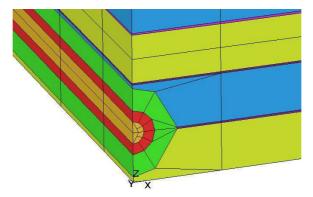


FIGURE 6.9. The part of the composite material finite element model problem. Aramid plies: dark and bright grey. Thin bond layers between the plies which simulates extras PVB between kevlar fabric: very dark grey. Optical fibre: bright grey is optical core, very dark grey is optical cladding, and gray is optical coating.

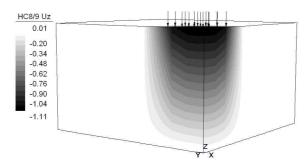


FIGURE 6.10. Composite material: The displacement field  $u_z$  obtained by the finite element HC8/9.

The stress field  $t^{xx}$  is visualized in Figure 6.11. We can see that there is no spurious oscillation of stresses. Furthermore, the expected different levels of stress in the PVB are also captured. In addition the stress field of the fibre can be clearly distinguished from the surrounding area.



FIGURE 6.11. Composite material: The stress component  $t^{xx}$  obtained by the finite element HC8/9, whole model and optical fibre only (all three layers).

The execution time and storage for the combination HC8/9+MA57+MC64, for three consecutively refined finite element meshes are given in Table 7.9. Let us not that the backward error is for all three examples less than  $1 \cdot 10^{-9}$ .

#### 7. CONCLUSION

We have demonstrated the accuracy and time execution efficiency of a fully threedimensional coordinate independent multifield finite-element approach for the simulation of geometrically multiscale isotropic, orthotropic, nearly incompressible and multi-material solid bodies, based on Hellinger-Reissner's principle with no dimensional reduction and  $C^0$ continuous discretization of the displacement and stress fields. The essential contribution of the present approach in solid mechanics is that it enables the introduction of the residual stresses and initial (thermal or mechanical) strains directly, without differentiation and without consistency error. In addition, it is invariant to mesh distortion or high aspect ratio of the finite elements, and thus is an ideal candidate for bridging with simulations at a particle level, which we have demonstrated by the example of nanoindentation of an titanium alloy. The invariance to the aspect ratio of the finite elements is also used to simulate thin aramid composite materials with embedded optic fibres avoiding any dimensional reduction and with minimum simplification in material composition.

It should be noted that stresses and displacements are simultaneously calculated which leads to the solution of large scale indefinite systems of finite element equations. The equation system is extremely poorly scaled in geometrically multiscale analysis, and it is usually not possible to solve this without special matrix scaling techniques. After detailed investigation we have found that the *HSL* direct sparse solver MA57 and the system matrix scaling routine MC64 enables the solution of the assembled equation system by using the current formulation in multiscale analysis.

The first conclusion is that the scaling routine MC64 substantially decreases the storage requirements and thus enables the solution of larger and more complex systems without upgrading the computing platform. We also performed some runs with the HSL scaling routines MC30 and MC77. We do not report the MC77 scaling routine runs here as they were always inferior to the MC64 results although sometimes marginally so. If the model problem is geometrically multiscale the scaling routine MC30 is competitive although it will only be faster on small problems because, on larger problems, the reduction in the factorization time will more than outweigh the extra cost of implementing the MC64 scaling. The second conclusion is that the use of any of the scaling routines significantly increases the accuracy of the solution obtained using the MA57 code. In addition, it is found that the present solution approach is almost three orders of magnitude faster than a formerly used in-house solution approach (see Tables 4 and 6).

Consequently, the satisfaction of the convergence requirements of the present finite element scheme makes it a promising field for future research, including developments for the analysis of materially nonlinear solid continua, or for coupling with other physical fields, such as fluid or electro-magnetic.

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TABLE 7.1. Clamped Plate – elasticity: execution time, storage requirements - number of entries (estimated and actual), number of delayed pivots, backward error, FE mesh  $8 \times 8 \times 2$ Clamped plate, finite element mesh  $8 \times 8 \times 2$ 

|         | Clamped plate, finite element mesh $8 \times 8 \times 2$ |         |         |           |        |       |      |                  |         |          |  |  |
|---------|--|---------|---------|-----------|--------|-------|------|------------------|---------|----------|--|--|
| FE      | Ν  | NE      |         | Time      |        |       | Numb | er entries       | Nmb. of | Backward |  |  |
|         |  |         |         |           |        |       | ()   | $\times 10^{3})$ | delayed | error    |  |  |
|         |  |         |         |           |        |       | Est. | Actual           | pivots  |          |  |  |
|         |  |         | Analyse | Factorize | Solve  | Total |      |                  |         |          |  |  |
|         | MA57+MC30  |         |         |           |        |       |      |                  |         |          |  |  |
| HC8/9   | 2604   | 194008  | .02     | 2.98      | .03    | 3.03  | 458  | 1494             | 6863    | 5E-11    |  |  |
| HC20/21 | 7380   | 904759  | .16     | 79.62     | .17    | 79.95 | 2848 | 13560            | 26634   | .1E-10   |  |  |
| HC8/27  | 8708   | 1461997 | .14     | 36.30     | .12    | 36.56 | 3710 | 9281             | 16714   | .9E-11   |  |  |
| HC20/27 | 10164  | 1515891 | .23     | 94.73     | .23    | 95.19 | 4046 | 16998            | 35002   | .1E-10   |  |  |
|         |  |         |         | MA5       | 7+MC64 |       |      |                  |         |          |  |  |
| HC8/9   | 2604   | 194008  | .01     | .38       | .00    | .39   | 458  | 458              | 0       | .1E-10   |  |  |
| HC20/21 | 7380   | 904759  | .15     | 8.60      | .07    | 8.82  | 2848 | 5078             | 10076   | .3E-10   |  |  |
| HC8/27  | 8708   | 1461997 | .14     | 4.77      | .04    | 4.95  | 3710 | 3710             | 0       | .2E-10   |  |  |
| HC20/27 | 10164  | 1515891 | .24     | 10.06     | .08    | 10.38 | 4046 | 6627             | 12135   | .3E-10   |  |  |

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TABLE 7.2. Clamped Plate – elasticity: execution time, storage requirements, number of delayed pivots, backward error, FE mesh  $16 \times 16 \times 2$ 

|         | -         |         | Clamped | plate, finit | e elemer | nt mesh 16 | $3 \times 16 \times$ | 2      |         |          |  |  |
|---------|-----------|---------|---------|--------------|----------|------------|----------------------|--------|---------|----------|--|--|
| FE      | Ν         | NE      |         | Time         | э        |            | Number entries       |        | Nmb. of | Backward |  |  |
|         |           |         |         |              |          |            | $(\times 10^3)$      |        | delayed | error    |  |  |
|         |           |         |         |              |          |            | Est.                 | Actual | pivots  |          |  |  |
|         |           |         | Analyse | Factorize    | Solve    | Total      |                      |        |         |          |  |  |
|         | MA57+MC30 |         |         |              |          |            |                      |        |         |          |  |  |
| HC8/9   | 10188     | 830584  | .08     | 43.70        | .17      | 43.95      | 2730                 | 11941  | 28269   | .5E-11   |  |  |
| HC20/21 | 28948     | 3573009 | .34     | 816.05       | 2.01     | 818.40     | 16941                | 54287  | 62265   | .6E-11   |  |  |
| HC8/27  | 33908     | 6102829 | .61     | 996.48       | 1.63     | 998.72     | 26003                | 82894  | 77289   | .1E-10   |  |  |
| HC20/27 | 39892     | 6102829 | 1.64    | 1629.47      | 2.37     | 1633.48    | 26009                | 82900  | 83272   | .1E-10   |  |  |
|         |           |         |         | MA           | 57+MC6   | 4          |                      |        |         |          |  |  |
| HC8/9   | 10188     | 830584  | .08     | 2.62         | .05      | 2.75       | 2730                 | 2730   | 0       | .2E-10   |  |  |
| HC20/21 | 28948     | 3573009 | .95     | 108.39       | .64      | 109.98     | 16941                | 16941  | 5983    | .2E-10   |  |  |
| HC8/27  | 33908     | 6102829 | .61     | 65.03        | .36      | 66.00      | 26003                | 26003  | 0       | .3E-10   |  |  |
| HC20/27 | 39892     | 6102829 | .59     | 67.10        | .37      | 68.06      | 26009                | 26009  | 5983    | .3E-10   |  |  |

TABLE 7.3. Long steel coated shaft – material properties

| THERE THE HOLD STOOL COMPONENT INACCINAL PROPERTIES |          |                 |             |                              |                   |                             |  |  |  |  |  |  |
|---|----------|-----------------|-------------|------------------------------|-------------------|-----------------------------|--|--|--|--|--|--|
| Region  | Material | Elastic         | Poisson's   | Thermal                      | Density           | Thermal                     |  |  |  |  |  |  |
|   |          | Modulus         | ratio $\nu$ | expansion                    | ho[kg]            | conductivity                |  |  |  |  |  |  |
|   |          | E[MPa]          |             | $\operatorname{coefficient}$ |                   | $k[W/m ^{\circ}\mathrm{C}]$ |  |  |  |  |  |  |
|   |          |                 |             | $\alpha [^{\circ} C^{-1}]$   |                   |                             |  |  |  |  |  |  |
|   |          | $(\times 10^4)$ |             | $(\times 10^{-5})$           | $(\times 10^{3})$ |                             |  |  |  |  |  |  |
| $\Omega_1$  | Ceramic  | 1.0             | 0.25        | 1.0                          | 4.0               | 1                           |  |  |  |  |  |  |
| $\Omega_2$  | Bond     | 13.7            | 0.27        | 1.51                         | 4.0               | 25                          |  |  |  |  |  |  |
| $\Omega_3$  | Steel    | 21.0            | 0.30        | 2.0                          | 7.98              | 25                          |  |  |  |  |  |  |

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|   | Clamped plate, finite element mesh $8 \times 8 \times 2$ |         |         |           |        |         |      |                  |         |          |  |  |
|---|--|---------|---------|-----------|--------|---------|------|------------------|---------|----------|--|--|
| $\mathbf{FE}$                           | Ν  | NE      |         | Time      | Э      |         | Numb | per entries      | Nmb. of | Backward |  |  |
|   |  |         |         |           |        |         | (2   | $\times 10^{3})$ | delayed | error    |  |  |
|   |  |         |         |           |        |         | Est. | Actual           | pivots  |          |  |  |
|   |  |         | Analyse | Factorize | Solve  | Total   |      |                  |         |          |  |  |
| In – house, simple Gaussian elimination |  |         |         |           |        |         |      |                  |         |          |  |  |
| HC8/9                                   | 5776   |         |         | 14.31     | .75    | 15.06   |      |                  |         |          |  |  |
| HC20/21                                 | 16500  |         |         | 1810.17   | 4.89   | 1815.06 |      |                  |         |          |  |  |
| MA57                                    |  |         |         |           |        |         |      |                  |         |          |  |  |
| HC8/9                                   | 5776   | 280056  | .03     | 8.82      | .06    | 8.91    | 62   | 3550             | 32753   | 8E-01    |  |  |
| HC20/21                                 | 16500  | 1829790 | .16     | 89.23     | .23    | 89.62   | 4651 | 17076            | 44411   | .2E-01   |  |  |
| HC8/27                                  |  |         |         |           |        |         |      |                  |         | fails    |  |  |
| HC20/27                                 |  |         |         |           |        |         |      |                  |         | fails    |  |  |
|   |  |         |         | MA        | 57+MC3 | 0       |      |                  |         |          |  |  |
| HC8/9                                   | 5776   | 280056  | .02     | .33       | .00    | .35     | 705  | 813              | 1736    | .7E-11   |  |  |
| HC20/21                                 | 16500  | 1829790 | .17     | 3.91      | .06    | 4.14    | 4651 | 4768             | 1012    | 9E-11    |  |  |
| HC8/27                                  | 18634  | 1961070 | .19     | 3.17      | .05    | 3.41    | 4306 | 4306             | 6       | 3E-10    |  |  |
| HC20/27                                 | 22122  | 2785700 | .28     | 6.82      | .08    | 7.18    | 6932 | 7043             | 846     | 8E-11    |  |  |
|   |  |         |         | MA        | 57+MC6 | 4       |      |                  | •       |          |  |  |
| HC8/9                                   | 5776   | 280056  | .03     | .50       | .01    | .54     | 705  | 709              | 71      | .8E-12   |  |  |
| HC20/21                                 | 16500  | 1829790 | .17     | 12.28     | .05    | 12.50   | 4651 | 4782             | 1106    | .1E-10   |  |  |
| HC8/27                                  | 18634  | 1961070 | .19     | 4.05      | .06    | 4.30    | 4306 | 4306             | 0       | 2E-10    |  |  |
| HC20/27                                 | 22122  | 2785700 | .27     | 11.59     | .08    | 11.94   | 6932 | 6987             | 368     | .3E-10   |  |  |

TABLE 7.4. Long steel coated shaft – execution time and storage requirements Clamped plate, finite element mesh  $8 \times 8 \times 2$ 

TABLE 7.5. Coated cylindrical shaft refined through longitudinal axis – elasticity: execution time, storage requirements, number of delayed pivots, backward error, using finite elements of type HC8/9

|          | Coated cylindrical shaft refined through longitudinal axis, finite element mesh $\rm HC8/9$ |         |           |                      |        |            |           |            |         |          |  |  |
|----------|---|---------|-----------|----------------------|--------|------------|-----------|------------|---------|----------|--|--|
| Num. of  | Ν   | NE      |           | Time                 | e      |            |           | er entries | Nmb. of | Backward |  |  |
| Finite   |   |         |           |                      |        |            | (×        | $10^{3})$  | delayed | error    |  |  |
| Elements |   |         |           |                      |        |            | Est.      | Actual     | pivots  |          |  |  |
|          |   |         | Analyse   | Factorize            | Solve  | Total      |           |            |         |          |  |  |
|          | MA57+MC30   |         |           |                      |        |            |           |            |         |          |  |  |
| 3440     |   |         |           |                      |        |            |           |            |         |          |  |  |
| 4472     | 71932   | 6549189 |           | Insufficient storage |        |            |           |            |         |          |  |  |
| 5504     | 88024   | 8071854 |           | Insufficient storage |        |            |           |            |         |          |  |  |
|          | MA57+MC64   |         |           |                      |        |            |           |            |         |          |  |  |
| 688      | 12928   | 966084  | .28       | 7.08                 | .09    | 7.45       | 2585      | 2600       | 153     | .4E-07   |  |  |
| 1376     | 23656   | 1981194 | .93       | 34.36                | .26    | 35.55      | 7428      | 7436       | 42      | .2E-06   |  |  |
| 2752     | 45112   | 4011414 | 1.20      | 226.39               | .94    | 228.53     | 27996     | 27996      | 0       | .5E-06   |  |  |
| 5504     | 88024   | 8071854 | 2.42      | 1223.09              | 3.05   | 1228.56    | 87358     | 87358      | 0       | .5E-06   |  |  |
|          |   |         | MA57+MC3  | 0 on a Dell          | Dimens | ion 2350 F | PC at RA  | ĄΓ         |         |          |  |  |
| 688      | 12928   | 966084  | .85       | 12.83                | .06    | 13.74      | 2514      | 7681       | 26745   | .55D-11  |  |  |
| 1376     | 23656   | 1981194 | 1.90      | 79.81                | .21    | 81.92      | 7133      | 25600      | 55493   | .18D-11  |  |  |
| 2752     | 45112   | 4011414 | 4.30      | 525.07               | .73    | 530.01     | 20650     | 89120      | 125838  | .40E-12  |  |  |
| 3440     | 55840   | 5026524 | 5.40      | 1164.16              | 1.06   | 1170.62    | 28578     | 134874     | 157413  | .29D-12  |  |  |
| 4472     | 71932   | 6549189 |           |                      |        | Insufficie | ent stora | ge         |         |          |  |  |
| 5504     | 88024   | 8071854 |           |                      |        | Insufficie | ent stora | ge         |         |          |  |  |
|          |   |         | MA57+MC64 | 4 on a Dell          | Dimens | ion 2350 F | C at RA   | 4L         |         |          |  |  |
| 688      | 12928   | 966084  | .84       | 1.61                 | .02    | 2.47       | 2514      | 2519       | 46      | .85E-12  |  |  |
| 1376     | 23656   | 1981194 | 1.93      | 5.66                 | .06    | 7.65       | 7133      | 7133       | 0       | .97E-12  |  |  |
| 2752     | 45112   | 4011414 | 4.29      | 22.06                | .16    | 26.51      | 20650     | 20653      | 7       | .11E-11  |  |  |
| 3440     | 55840   | 5026524 | 5.43      | 32.80                | .23    | 38.46      | 28578     | 28583      | 7       | .12E-11  |  |  |
| 4472     | 71932   | 6549189 | 7.76      | 55.76                | .32    | 63.84      | 40671     | 40678      | 17      | .89E-12  |  |  |
| 5504     | 88024   | 8071854 | 9.30      | 78.48                | .43    | 88.21      | 54684     | 54702      | 30      | .12E-11  |  |  |

TABLE 7.6. Nanoindentation – elasticity: execution time, storage requirements, number of delayed pivots, backward error, FE meshes HC8/9

|          | Nanoindentation, finite element mesh HC8/9 |         |         |                      |         |          |       |            |         |          |  |  |
|----------|--|---------|---------|----------------------|---------|----------|-------|------------|---------|----------|--|--|
| Num. of  | Ν  | NE      |         | Tim                  | e       |          | Numbe | er entries | Nmb. of | Backward |  |  |
| Finite   |  |         |         |                      |         |          | (×    | $10^{3})$  | delayed | error    |  |  |
| Elements |  |         |         |                      |         |          | Est.  | Actual     | pivots  |          |  |  |
|          |  |         | Analyse | Factorize            | Solve   | Total    |       |            |         |          |  |  |
|          | Simple Gaussian Elimination                |         |         |                      |         |          |       |            |         |          |  |  |
| 508      | 8588                                       |         |         |                      |         | 34527.85 |       |            |         |          |  |  |
| 2032     | 33432                                      |         |         | Insufficient storage |         |          |       |            |         |          |  |  |
| 4572     | 74612                                      |         |         | Insufficient storage |         |          |       |            |         |          |  |  |
|          |  |         |         | M                    | A57+MC3 | 30       |       |            |         |          |  |  |
| 508      | 8588                                       | 439318  | .04     | 3.25                 | .03     | 3.32     | 1546  | 3427       | 13070   | .178D-12 |  |  |
| 2032     | 33432                                      | 1749188 | .21     | 57.04                | .21     | 57.46    | 7867  | 25218      | 60509   | .180E-12 |  |  |
| 4572     | 74612                                      | 3934554 | 3.95    | 258.83               | .51     | 263.29   | 18568 | 65122      | 134805  | .413D-12 |  |  |
|          |  |         |         | M                    | A57+MC6 | 34       |       |            |         |          |  |  |
| 508      | 8588                                       | 439318  | .05     | 1.42                 | .01     | 1.48     | 1546  | 1549       | 35      | .142D-18 |  |  |
| 2032     | 33432                                      | 1749188 | .22     | 8.86                 | .07     | 9.15     | 7867  | 7900       | 310     | .274D-18 |  |  |
| 4572     | 74612                                      | 3934554 | 3.99    | 22.35                | .16     | 26.50    | 18568 | 18647      | 957     | .449E-18 |  |  |

| 0 | 0 |
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|------|----------------|----------------------|-----------------|----|
|      |                | Young modulus [MPa]  | Poisson's ratio |    |
|      | Optic core     | 82600.0              | 0.17            |    |
|      | Optic cladding | 67500.0              | 0.19            |    |
|      | Optic coating  | 1500.0               | 0.4             |    |
|      | PVB            | 20000.0              | 0.4             |    |

TABLE 7.7. Material properties of the optical fibre and PVB

TABLE 7.8. Material properties of the transversally isotropic aramid material

| Material properties of the aramid layers in composite material |                   |                   |                  |  |  |  |  |  |  |
|--|-------------------|-------------------|------------------|--|--|--|--|--|--|
| Young modulus [MPa]  | $E_{11} = 140000$ | $E_{22} = 140000$ | $E_{33} = 2700$  |  |  |  |  |  |  |
| Shear Modulus [MPa]  | $G_{12} = 920$    | $G_{23} = 200$    | $G_{13} = 200$   |  |  |  |  |  |  |
| Poisson's ratio  | $\nu_{12} = 0.35$ | $\nu_{23} = 0.1$  | $\nu_{13} = 0.1$ |  |  |  |  |  |  |

TABLE 7.9. Composite – elasticity: execution time, storage requirements, number of delayed pivots, backward error, FE meshes HC8/9

|          | Composite material with embedded optical fibre, finite element mesh $\rm HC8/9$ |         |         |           |         |        |                 |        |         |          |  |  |
|----------|---|---------|---------|-----------|---------|--------|-----------------|--------|---------|----------|--|--|
| Num. of  | Ν   | NE      |         | Time      |         |        | Number entries  |        | Nmb. of | Backward |  |  |
| Finite   |   |         |         |           |         |        | $(\times 10^3)$ |        | delayed | error    |  |  |
| Elements |   |         |         |           |         |        | Est.            | Actual | pivots  |          |  |  |
|          |   |         | Analyse | Factorize | Solve   | Total  |                 |        |         |          |  |  |
|          |   |         |         | MAS       | 57+MC64 | 1      |                 |        |         |          |  |  |
| 2172     | 37339   | 3247757 | .32     | 34.90     | .20     | 35.42  | 17408           | 17426  | 109     | .1E-10   |  |  |
| 2933     | 49530   | 4407126 | .56     | 82.73     | .39     | 83.68  | 28418           | 28478  | 285     | .7E-10   |  |  |
| 4797     | 79078   | 7255406 | .78     | 270.30    | 0.84    | 271.92 | 63004           | 63180  | 646     | .4E-10   |  |  |