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Published version information

Citation: L Dong et al. "Breaking the limit of lignin monomer production via cleavage of interunit carbon–carbon linkages." Chem, vol. 5, no. 6 (2019): 1521-1536.

DOI: 10.1016/j.chempr.2019.03.007

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Breaking the limit of lignin monomer production *via* cleavage of interunit carbon-carbon linkages

Lin Dong^{1,5}, Longfei Lin^{2,5}, Xue Han², Xiaoqin Si³, Xiaohui Liu¹, Yong Guo¹*, Fang Lu³, Svemir Rudić⁴, Stewart F. Parker⁴, Sihai Yang²* and Yanqin Wang^{1,6}*

¹Key Laboratory for Advanced Materials and Joint International Research Laboratory of Precision Chemistry and Molecular Engineering, Feringa Nobel Prize Scientist Joint Research Center, Research Institute of Industrial Catalysis, School of Chemistry and Molecular Engineering, East China University of Science and Technology, Shanghai, 200237 (China)

²School of Chemistry, the University of Manchester, Manchester, M13 9PL (UK)

³State Key Laboratory of Catalysis, Dalian Institute of Chemical Physics, Chinese Academy of Sciences, Dalian National Laboratory for Clean Energy, Dalian 116023 (China)

⁴ISIS Facility, STFC Rutherford Appleton Laboratory, Chilton, Oxfordshire, OX11 0QX (UK)

⁵These authors contribute equally to the work.

⁶Lead Contact

*Correspondence: guoyong@ecust.edu.cn

Sihai.Yang@manchester.ac.uk

wangyanqin@ecust.edu.cn

SHMMARY

Conversion of lignin into monocyclic hydrocarbons as commodity chemicals and drop-in fuels is a highly desirable target for biorefineries. However, this is severely hindered by the presence of stable interunit carbon-carbon linkages in native lignin and those formed during lignin extraction. Herein, we report a new multifunctional catalyst Ru/NbOPO4 that achieves the first example of catalytic cleavage of both interunit C-C and C-O bonds in one-pot lignin conversions, yielding 124-153% of monocyclic hydrocarbons; that is 1.2-1.5 times those yields obtained from the established nitrobenzene oxidation method. This catalyst also exhibits high stability and selectivity (up to 68%) to monocyclic arenes over repeated cycles. The mechanism of the activation and cleavage of 5-5 C-C bonds in biphenyl, as a lignin model adopting the most robust C-C linkages, has been revealed via in situ inelastic neutron scattering, coupled with modelling. This study breaks the conventional theoretical limit on lignin monomer production.

INTRODUCTION

Lignin, accounting for 15-40 wt% of lignocellulosic biomass, is the most abundant source of renewable aromatics on earth. ¹⁻⁴ The heavily branched 3D network of lignin is constructed from methoxylated phenylpropanoid subunits bridged by various interunit C-O and C-C linkages (accounting for approximately 70% and 30%, respectively) in a completely random order (Figure 1 and Figure S1). ⁵⁻⁷ C-C bonds have notably higher dissociation energy (226-494 kJ mol⁻¹) than those of C-O bonds (209-348 kJ mol⁻¹) in lignin (Table S1). ⁶ Owing to its highly robust polymeric structure, the conversion of lignin to small molecule arenes as commodity chemicals and fuel additives represents a significant challenge for industries and bio-refineries.

State-of-the-art processes usually undergo lignin depolymerisation *via* the cleavage of C-O bonds to obtain low-molecular-weight monomers, which can be sequentially upgraded to useful chemicals and fuels. ^{1,2} A great deal of effort has been devoted to developing strategies for the depolymerisation of lignin. ⁸⁻²² However, the primary products from these processes are mixtures of oxygen-containing compounds with high boiling points, which can hardly be separated using conventional distillation techniques. Moreover, the yields of lignin monomers are limited due to the presence of stable interunit C-C bonds within native lignin or those formed during lignin extraction. ²³ Importantly, adding formaldehyde during the pre-treatment of biomass can effectively improve the yield of lignin monomers by preventing the interunit C-C coupling. ^{23,24} More interestingly, the emerging "lignin-first" approaches have shown productions of (near)theoretical amounts of phenolic monomers *via* solvolytic delignification, offering great promise for high-yield lignin depolymerisation. ^{4,21,22} However, the cleavage of intrinsic C-C bonds within native and technical lignin remains a longstanding challenge. Very recently, a CoS₂ catalyst has enabled the cleavage of C-C bonds in methylene-linked lignin models. ²⁵ However, this catalyst has a limited structural stability and is inefficient to cleave the most robust 5-5 C-C linkages in lignin. Although lignin can be directly converted into volatile hydrocarbons *via* catalytic hydropyrolysis at typically 650 °C, ²⁶⁻²⁸ these processes are very energy consuming and deactivation of catalysts often occurs rapidly owing to the coke formation (up to 40%). ²⁹⁻³⁰

Efficient catalytic cleavage of both interunit C-C and C-O linkages in lignin can maximise the lignin monomer production and thus is highly desirable. This is however a very challenging task and requires solutions based upon new multifunctional catalysts. Zeolite materials incorporating Brønsted acid sites can catalyse hydrocarbon cracking in petroleum refineries. ^{31,32} Phosphates-based materials containing strong Brønsted acid sites can protonate benzene rings and thus facilitate the cleavage of C-C bonds. ^{33,34} However, these

materials alone have poor activity in cleaving C-O bonds in lignin.³⁵ Meanwhile, the emerging NbO_x-supported catalysts have exhibited unique activities in cleaving C-O bonds in biomass to yield fully deoxygenated compounds.³⁶

Here, we report a mesoporous multifunctional catalyst, Ru/NbOPO4, which combines the NbOx species and phosphates containing strong Brønsted acid sites and thus enables the efficient cleavage of both interunit C-O and C-C linkages in lignin. Significantly, the one-pot conversion of lignin over Ru/NbOPO4 integrates the depolymerisation of lignin, the hydrogenolysis of depolymerised compounds and the cleavage of interunit C-C linkages, and achieves optimal production of monocyclic hydrocarbons. Theoretical yields of intrinsic lignin monomers have been determined from the established nitrobenzene oxidation (NBO) method (Note S1)^{23, 37, 38} and serve as the 100 % standard in this report. Here, ratio of molar yields (RMY) is defined as (molar yield of monocyclic compounds over Ru/NbOPO4) / (molar yield of monocyclic compounds from NBO) × 100%. When RMY above 100% is obtained, it suggests the recovery of additional monocyclic compounds from depolymerised dimer and oligomer products *via* the cleavage of interunit C-C linkages (Figure 1). The one-pot conversion of lignin over the Ru/NbOPO4 catalyst has produced liquid monocyclic hydrocarbons with a RMY up to 153% as well as an exceptional arene selectivity of 68%. Furthermore, the unique activity of Ru/NbOPO4 to crack the interunit C-C bonds has been confirmed in lignin dimer models (*e.g.*, biphenyl, diphenylmethane and diphenylethane), where high yields of monocyclic aromatics have been obtained. A combined inelastic neutron scattering (INS) and density functional theory (DFT) analysis unambiguously confirmed the strong adsorption with preferred orientation, activation and hydrogenolysis of biphenyl on the surface of Ru/NbOPO4. To the best of our knowledge, this is the first example of using INS/DFT to study the mechanism of C-C bond activation in biomass conversions.

RESULTS

One-pot conversion of lignin into monocyclic hydrocarbons

Mesoporous NbOPO4 was prepared from a hydrothermal reaction and a loading of 5 wt% Ru conducted via wetness impregnation (Note S2). The total acid amount and BET surface area of activated Ru/NbOPO₄ have been determined as 980 µmol g⁻¹ and 235 m² g⁻¹, respectively, and the pore size distribution is centred at 3.5 nm (Figure S2). The mesopores and high porosity of the catalyst can promote reactions taking place at the solid-solid interface and have positive effect on mass transfer of substrates/reaction intermediates. Kraft lignin, typically produced from chemical pulping processes, has a highly-condensed and cross-linked (via interunit C-C bonds) network. Its intrinsic monomer units have been determined as 1040 µmol g1 from the NBO method (Tables S2 and S3), which is widely used in literature as a standard protocol to analyse lignin monomers connected by C-O bonds (including but not limited to β-O-4 linkage). 23, 38, ³⁹ The C-C linkage in lignin cannot be cleaved in the NBO method, thus making the comparison straightforward for the present study. It has been reported that the theoretical amount of lignin monomers coincides with the square of the fraction of ether bonds in the lignin structure, and that of birch lignin varies from 45% to 58%.^{7,22} Using the NBO method, based on the molar content of S, G and H units in birch lignin, the maximum amount of lignin monomers is within the range of 52%-57% (Table S2 entry 4), highly consistent with the reported results. The one-pot conversion of Kraft lignin was first tested over the Ru/NbOPO4 catalyst in dodecane at 310 °C under 0.5 MPa H_2 for 40 h. Interestingly and surprisingly, a very high yield of monocyclic hydrocarbons (1594 μ mol g^{-1} / 14.5 wt%) was obtained with a C₆-C₉ arene selectivity of 68% (Table 1, entry 1; Table S4, entry 4; Table S5). This gives a RMY of 153%, indicating a 53% additional recovery of monocyclic hydrocarbons via the cleavage of interunit C-C linkages in Kraft lignin. Next, enzymic corncob, pine and birch lignin (representing grasses, softwood and hardwood lignin, respectively, Table S2 and Note S3) were employed as feedstocks (Table 1, entries 3-5; Table S6). The RMY for conversions of enzymic, pine and birch lignin were 147%, 151% and 124%, respectively, confirming the cleavage of interunit C-C linkages in all cases. Importantly, high selectivities to monocyclic arenes were obtained throughout, ranging from 62% to 67%, demonstrating the general applicability of this multifunctional catalyst and onepot approach to produce monocyclic arenes. In addition, the comparison of the activity and selectivity with early reported literatures in the one-pot conversion of lignin was also summarized in Figure S3 and Note S4.

Stability tests

To investigate the stability of Ru/NbOPO₄, three consecutive conversions of Kraft lignin were conducted using the recycled catalyst. Negligible changes on reaction yield or arene selectivity were observed (Figure 2 and Table S7). For example, the yield of monocyclic hydrocarbons and arene selectivity on the third run were 1588 µmol g⁻¹ and 66%, comparable to those (1594 µmol g⁻¹ and 68%) achieved with a fresh catalyst. The stability test was also conducted using 100 wt% catalyst loading in four consecutive recycling runs (Table S8, Note S5), where the catalytic activity reduced after the first run and remained the same for following runs. XRD, TEM and chemical analysis further confirmed the absence of notable structural change, aggregation of Ru particles and leaching of Ru, respectively, for the used catalyst (Figures S4 and S5 and Table S9). These results demonstrate the excellent stability of Ru/NbOPO₄ in this one-pot process. In addition, the effect of S element in Kraft lignin was also studied by control experiments, suggesting that the S element in Kraft lignin has little effect on the catalytic activity (Table S10 and Note S6).

Analysis of the reaction pathways

To investigate the reaction pathways, the conversion of Kraft lignin was conducted at 250 °C for 20h (Table 1, entry 2; Table S4 and Note S7), and reaction intermediates were isolated and analysed by two-dimensional heteronuclear single-quantum coherence nuclear magnetic resonance (2D-HSQC-NMR). Compared with the raw lignin, the NMR signals for A (β -O-4 linkages), B (β -5 linkages) and C (β - β linkages) decreased significantly in the side-chain regions post the reaction, and the presence of G and H subunits in the reaction residue is negligible (Figure S6). Elemental analysis shows only a minor oxygen content (<0.8wt%) in the reaction intermediates, further suggesting the near complete oxygen removal during the initial reaction. Meanwhile, bicyclic aromatic hydrocarbons (*e.g.*, biphenyl, diphenylethane) were also detected (Figure S7), indicating that the activation and cleavage of interunit C-C bonds in depolymerised compounds requires additional energy input, consistent with the difference on their bond dissociation energies (Table S1). The mass yield of total monocyclic compounds at 250°C for 20h was only 10.1 wt% (Table 1 entry 2) and that can be increased to 14.5 wt% at 310°C for 40h *via* further cleavage of C-C linkages in depolymerised compounds.

Catalytic cleavage of C5-C5 linkages in lignin model compounds

Among all interunit C-C linkages in lignin, the 5-5 bond between two phenyl groups accounts for the highest portion in lignin (40-50% in softwood and 25-40% in hardwood based on all C-C linkages) and has the strongest dissociation energies of 481-494 kJ mol⁻¹. Therefore, biphenyl is selected for in-depth investigation as a model compound for C-C cleavage.^{7, 40} To closely monitor the intermediates, the reaction was conducted at a reduced temperature of 280 °C (Figure 3). Initially, phenylcyclohexane (4) was found to accumulate rapidly to 73% within 1h, and then gradually converted to benzene (1) and cyclohexane (2) as the reaction proceeded. This indicates that the partial hydrogenation of biphenyl occurred to activate the C₅-C₅ linkage from the sp²-sp² to sp²-sp³ bond, thus effectively reducing the bond dissociation energy. Similar product distribution was obtained when using (4) as the substrate, confirming (4) being the primary intermediate in the conversion of biphenyl (Figure S8). Interestingly, a small amount of bicyclohexyl (5) was observed after 2h and no further conversion of (5) occurred with prolonged reaction time. Indeed, no product was detected in the hydrogeolysis of (5) or dodecane under the same reaction conditions (Figs. 4a and 4b), indicating that Ru/NbOPO₄ has a poor activity to cleave the C_{aliphatic}-C_{aliphatic} bonds although they have considerably lower bond dissociation energy. Comparison of the FTIR spectra of adsorbed biphenyl, (4), (5), and dodecane on Ru/NbOPO₄ shows that the catalyst has much weaker binding to aliphatic hydrocarbons than that to aromatic ones (Figure S9 and Note S8), indicating that the adsorption of substrates on the catalyst surface plays an important role on its activation.

Interestingly, small amounts of (1-methylcyclopentyl)-benzene (6) and (1-methylcyclopentyl)-cyclohexane (7) were also detected, indicating the presence of isomerisations in this one-pot process. The hydrogenation of biphenyl can generate phenylcyclohexene, which undergoes isomerisation to give (6). (6) can be further cracked into benzene (1) and methylcyclopentane (3) (Figure 5, Route 2). On the other hand, (3) can also be obtained from the isomerisation of (2) (Figure 5, Route 1 and Figure S10). Thus, the conversion of biphenyl over Ru/NbOPO4 firstly undergoes a partial hydrogenation to (4) or phenylcyclohexene, which is then converted *via* three plausible routes (Figure 5). In route 1, (4) is directly cracked into (1) and (2); the minority of the latter is isomerised to (3). In route 2, biphenyl is firstly hydrogenated to phenylcyclohexene, followed by isomerisation and hydrogenation to produce (6), which is finally cracked to (1) and (3). In route 3, further hydrogenation of (4) produces (5), which cannot undergo further conversion. It worth noting that the isomerisation in routes 1 and 2 has very minor contribution to the final products, and the direct cracking of (4) in route 1 is the dominant pathway, resulting in the efficient production of monocyclic hydrocarbons.

To investigate the role of density of acid sites, the conversion of biphenyl over Ru/Nb_2O_5 has been conducted (Table 2 entries 2-3). Compared with $Ru/NbOPO_4$, Ru/Nb_2O_5 shows significantly reduced activity for C-C cleavage, with only 3.5% yield of monocyclic products. While on addition of trifluoromethanesulfonic acid, the yield of monocyclic greatly increased to 38.0%, confirming the important role of Brønsted acids. Another control experiment of the hydrogenolysis of biphenyl over the catalyst support, NbOPO₄, has been conducted under the same reaction condition, and no product was detected (Table 2 entry 4). This result indicates that Ru nanoparticles serving as active sites for the dissociation of hydrogen molecules is also important, consistent with those reported in literature. 41,42

The performance of Pd/NbOPO₄, Pt/NbOPO₄ and Rh/NbOPO₄ on C-C cleavage of biphenyl has also been tested (Table 2 entries 5-7). Over Pd/NbOPO₄, the yield of benzene and cyclohexane was 16.3% and 12.3%, respectively, lower than that of Ru/NbOPO₄ (24.4% and 19.1%, respectively) and the main product was bicyclohexyl (42.1%). Over Pt/NbOPO₄, the main product is also bicyclohexyl (54.2%), with 18.5% cyclohexane and 1.3% benzene. The notably stronger activity for hydrogenation over Pd and Pt-catalysts than Ru-catalysts^{14, 43} has greatly promoted further hydrogenation of the primary reaction intermediate (phenylcyclohexane) and thus hindered the cleavage of C-C bonds, leading to low yields of monocyclic products. Over the Rh/NbOPO₄ catalyst, the yield of monocyclic products reached 39.4%, but the arene selectivity was significantly lower than that of Ru/NbOPO₄, indicating that Rh/NbOPO₄ can promote further hydrogenation of benzene into alkanes. Thus, the unique activity of Ru-based analogue is attributed to its moderate ability for hydrogenation to enable the partial hydrogenation of biphenyl to phenylcyclohexane, meanwhile to prevent any further hydrogenation of the intermediate and product. It is worth noting that all catalysts (Ru, Pd, Pt or Rh/NbOPO₄) are inactive for C-C cracking of bicyclohexyl under the same conditions.

HZSM-5 is widely used for cracking and hydrocracking processes in petroleum refineries, 44 and Ru/HZSM-5 has also been studied for the conversion of biphenyl (Table 2, entry 8). The yield of monocyclic hydrocarbons over Ru/HZSM-5 is only 8.8%, with phenylcyclohexane being the main product (57.3%), together with small amounts of C_1 - C_4 products in the gas phases. This result gives sharp comparisons to Ru/NbOPO₄, which can effectively prevent the deep cracking of substrate/intermediates and thus lead to the optimal production of monocyclic arenes.

Catalytic cleavage of other C-C linkages in lignin model dimers

Conversions of diphenylmethane and diphenylethane, as the α -1 and β -1/ β -5 lignin models, respectively, were also studied. The conversion of diphenylmethane gives benzene (31.7%) and toluene (10.8%) as two main products together with the presence of a small amount of ring-saturated products (Figure 4c). For diphenylethane, the main products are benzene and ethylbenzene (12.4% and 6.7%, respectively) with a small amount of toluene (2.7%) (Figure 4d). These results confirm that Ru/NbOPO₄ truly has activity for the selective and direct hydrogenolysis of C_{aromatic}-C bonds (Figure 4e). The carbon balance is 88~92% and the discrepancies are due to (i) the adsorption of substrate/intermediate/product on the catalyst surface, (ii) a small amount of alkanes products in gas phase, and (iii) small loss of product during the extraction and transfer of product during analysis.

INS studies on adsorption, activation and hydrogeolysis of biphenyl

The selective cleavage of interunit C–C linkages in depolymerised lignin components while maintaining the aromatic functionalities of phenyl rings leads to the optimal production of monocyclic arenes in this study. Direct visualisation of the interaction between adsorbed biphenyl and the catalyst (Ru/NbOPO4) surface is crucial to understand the molecular details of adsorption, activation and hydrogenolysis of biphenyl into monocyclic hydrocarbons. INS is a powerful neutron spectroscopy technique to investigate the dynamics (particularly for the deformational and conformational modes) of biphenyl, and the DFT calculation of INS spectra is straightforward. Therefore, combined *in situ* INS and DFT calculations have been applied to investigate the molecular binding properties of the biphenyl-Ru/NbOPO4 system to reveal the conversion mechanism of biphenyl.

The INS spectrum of bare Ru/NbOPO₄ catalyst gives a clean background with a broad feature centred at 1100 cm⁻¹, indicating the presence of surface hydroxyl groups (Figures S11 and S12 and Note S9). In comparison, on adsorption of biphenyl at 220 °C, the INS spectrum shows a significant increase in total intensity, demonstrating the binding of biphenyl to the catalyst surface (Figure S11). The INS spectrum of solid biphenyl was also collected and analysed *via* DFT calculations (Figure S13 and Table S11), allowing a full assignment of the spectral features for biphenyl.

Comparison of the difference of INS spectra before and after biphenyl adsorption on the catalyst (that is, signals for adsorbed biphenyl) and that of the solid biphenyl shows a number of marked changes (Figure 6a). Peaks at low energy (below 120 cm⁻¹), assigned to the translational and rotational modes of biphenyl, shift to lower energy with a continuum profile, suggesting that adsorbed biphenyl molecules are disordered over the catalyst surface with hindered motions as a result of the strong binding to the catalyst. The modes of C₅-C₅ out-of-plane and in-plane bending (135 and 189 cm⁻¹, respectively) have disappeared completely upon adsorption on the catalyst surface, suggesting that the biphenyl molecule adsorbed onto the catalyst with a flat position. Meanwhile, the peak at 443 cm⁻¹ (assigned to C₂ and C₅ out-of-plane wagging) decreases significantly and shifts to higher energy at 488 cm⁻¹ (Δ =45 cm⁻¹); this notable blue-shift is consistent with the strong binding of phenyl plane on catalyst surface. The intensities of deformational modes of benzene rings at 628, 736, 986 cm⁻¹ also reduced dramatically. These results strongly indicate that both benzene rings of biphenyl adsorbed on the catalyst. Meanwhile, the wagging (677, 1100, 1281 cm⁻¹), scissoring (1215 cm⁻¹) and rocking (1480 cm⁻¹) modes of C-H groups on both benzene rings have disappeared and INS peaks at 913 cm⁻¹ (C-H wagging), 1045 cm⁻¹ (C-H rocking) and 1178 cm⁻¹ (C-H scissoring) notably decreased in intensity. The peaks at 245 and 392 cm⁻¹, corresponding to the twisting mode of C-C bond within benzene rings, shift to 269 and 366 cm⁻¹, respectively. The peak at 331 cm⁻¹ (assigned to the intra-ring stretching mode of benzene) shifts to lower energy at 313 cm⁻¹ (Δ =18 cm⁻¹). These changes suggested that the adsorbed biphenyl molecules are partially protonated by the acid sites residing on the catalyst surface (e.g., hydroxyls) and intermediate carbocation formed (Figure S10).⁴⁵ These results are in good agreement with in situ FTIR experiments where a red-shift (Δ=28 cm⁻¹) was observed for the C₅-C₅ stretching mode on adsorption (Figure S14 and Note S8).

The adsorbed biphenyl molecules on Ru/NbOPO₄ underwent a first catalytic conversion in H_2 at 170 °C for 6 min. Comparison of the INS spectra of the first reacted and adsorbed biphenyl shows a few changes (Figure 6b). The peaks at 736 and 986 cm⁻¹ (ring deformational mode of phenyl group) have disappeared upon reaction in H_2 , and the peaks at 269, 313 and 366 cm⁻¹ shift to 275, 295 and 358 cm⁻¹, respectively, indicating the formation of phenylcyclohexane *via* the further hydrogenation of the intermediate carbocation. The spectrum for reacted catalyst also shows the appearance of several new features at 242, 432, 460, 512, 895, 1274, 1348 and 1456 cm⁻¹, which are all consistent with the spectrum of phenylcyclohexane. In contrast, the INS spectrum also confirms the absence of bicyclohexyl on catalyst surface (Figure S15), suggesting only one benzene ring on biphenyl is hydrogenated during the initial reaction.

To promote the further conversion of phenylcyclohexane, a second hydrogenation was carried out by feeding a H_2 (5%)/He stream at 270 °C for 6 min. The cell outlet was monitored continuously *via* mass spectrometry that confirmed the presence of benzene as the main product. Comparison of the INS spectra of the 1st and 2nd reacted biphenyl on Ru/NbOPO₄ shows an interesting observation (Figure 6c): the INS peaks for phenylcyclohexane significantly reduced in intensity (436, 496, 1348 and 1453 cm⁻¹) or completely disappeared (242, 464 and 895 cm⁻¹) on the 2nd reaction, indicating that high temperature greatly promoted the cleavage of C₅–C₅ bonds in adsorbed phenylcyclohexane on Ru/NbOPO₄. New features appeared at 609 and 980 cm⁻¹, and the peaks at 405, 702, 857 and 1185 increased in intensity, fully consistent with the formation of benzene.

To confirm the adsorption domain, INS data were also collected for biphenyl-adsorbed catalyst support, NbOPO4 (Figure S16), and the INS spectra are fully consistent with that of Ru/NbOPO4, indicating that the primary adsorption sites of Ru/NbOPO4 reside on NbOPO4 and Ru particles have little effect on adsorption. Similar observations have also been obtained from an *in situ* FTIR experiment (Figure S17). Furthermore, the conventional C-C cracking catalyst, HZSM-5, has also been selected for the study of biphenyl adsorption by INS and DRIFT (Figures S18, S19). The INS data confirms the strong binding of biphenyl on HZSM-5 surface and small differences between adsorbed biphenyl on HZSM-5 and NbOPO4 were observed. The ring deformation mode of adsorbed biphenyl on NbOPO4 observed at 628 cm $^{-1}$ disappeared upon adsorption on HZSM-5. The C-H wagging mode of biphenyl at 677 cm $^{-1}$ disappeared upon adsorption on NbOPO4, while this is clearly visible for HZSM-5. *In situ* DRIFT data revealed a large red-shift ($\Delta = 100 \text{ cm}^{-1}$) for the C-H stretching mode of adsorbed biphenyl over NbOPO4, while the red-shift is only by 10 cm $^{-1}$ over HZSM-5 (Figure S19). These results confirm that NbOPO4 shows stronger adsorption of biphenyl than HZSM-5.

The adsorption of key intermediate (phenylcyclohexane) on NbOPO₄ and HZSM-5 has also been studied by INS to reveal the origin on their distinct catalytic activities. The DFT-calculated INS spectrum of phenylcyclohexane has an excellent agreement with the experimental data (Figure S20, Table S12). Comparison of the difference INS spectrum before and after phenylcyclohexane adsorption on NbOPO₄ (that is, signals for adsorbed phenylcyclohexane) and that of the solid biphenyl shows a number of changes (Figure S21). Peaks at low energy (below 120 cm⁻¹), assigned to the translational and rotational modes of phenylcyclohexane, shift to lower energy

with a continuum profile, suggesting that the adsorbed phenylcyclohexane molecules are disordered over the catalyst surface with hindered motions as a result of the strong binding to the catalyst. A number of INS peaks of phenylcyclohexane decrease in intensity on adsorption on NbOPO₄, including bands at 297 cm⁻¹ (wagging of C_2 , C_4 and C_6 in benzene ring), 530 cm⁻¹ (wagging of C_2 and C_5 in benzene ring), 848 cm⁻¹ and 996 cm⁻¹ (wagging of C-H groups on benzene ring), indicating that the adsorption of phenylcyclohexane is primarily *via* its benzene ring. The wagging modes (247 cm^{-1}) of C_7 and C_{10} of the cyclohexane ring has disappeared completely upon adsorption, and the intensities of C-C twisting modes (237 cm^{-1}) in the cyclohexane ring greatly reduced, indicating the hindrance of motion of the cyclohexane ring on adsorption. In contrast, the comparison of INS spectra of adsorbed phenylcyclohexane on HZSM-5 and that of solid phenylcyclohexane shows only small decreases on intensity of peaks at 247, 281 and 297 cm⁻¹. This result suggests that adsorbed phenylcyclohexane is weakly bound on the surface of HZSM-5 with similar motions to the solid state and can easily desorb. This is in excellent agreement with the catalysis result where phenylcyclohexane was obtained as the main product over the Ru/HZSM-5 catalyst. Thus, the INS study confirms that although biphenyl can strongly adsorb on both NbOPO₄ and HZSM-5, the former is also able to provide strong adsorption to the intermediate, phenylcyclohexane, thus leading to the selective C-C cleavage to produce monocyclic products (Figure S22).

This INS study has confirmed that (i) both benzene rings of biphenyl strongly adsorb on the catalyst surface with a flat orientation, and on adsorption, benzene rings are protonated and the intermediate carbocation formed; (ii) hydrogenation of one benzene ring of biphenyl occurs rapidly in the presence of H_2 to give phenylcyclohexane adsorbed on the catalyst *via* its phenyl group; (iii) C_5 – C_5 bonds are then efficiently cleaved on Ru/NbOPO₄, and the volatile products readily desorb from the catalyst surface, thus preventing the further hydrogenation of reaction intermediates and products and driving the formation of arenes. Therefore, the catalytic conversion of biphenyl follows adsorption, binding, protonation, partial hydrogenation and cleavage of C_5 – C_5 linkages, and the catalyst Ru/NbOPO₄ played an important role in the optimal production of monocyclic aromatics.

DISCUSSION

Much current research on lignin conversion is centred on its depolymerisation *via* cleavage of C-O bonds. Interunit C-C bonds have higher dissociation energies but their cleavage is critical if the production of low-molecular-weight commodity chemicals and jet-fuels from lignin is to be improved. A multifunctional catalyst, Ru/NbOPO₄, has been designed by integrating the Brønsted acid sites onto the emerging NbO_x support, coupled with the moderate hydrogenation ability of Ru centres, to enable the cleavage of both interunit C-O and C-C linkages to maximise the lignin monocyclic hydrocarbon production. Exceptional yields (up to 153%, comparing to intrinsic lignin monomer units) of monocyclic hydrocarbons have been obtained from the one-pot conversion of various types of lignin. This approach also shows complete removal of oxygen content from lignin and exhibits high selectivity to arene products. Detailed studies using lignin models, including biphenyl, diphenylmethane and diphenylethane, over multiple catalysts confirmed the unique activity of Ru/NbOPO₄ on the selective cleavage of interring C-C linkages. *In situ* inelastic neutron scattering and modelling studies confirm that the excellent activity of Ru/NbOPO₄ originates from a combination of strong adsorption and a synergistic effect between Ru, NbO_x species and acid sites on the catalyst surface. Ru particles, NbO_x species and acid sites promote the dissociation of hydrogen, the strong adsorption of substrates and intermediates, and the partial protonation and activation of adsorbed substrates (*e.g.*, biphenyl), respectively, thus driving the entire reaction.

Zeolite-based catalysts currently dominate the state-of-the-art petroleum refineries for hydrocarbons cracking and pyrolysis-based biorefineries to produce small molecule feedstock chemicals. Significantly, the activity of Ru/NbOPO4 is distinct to conventional zeolite-based catalysts. This new one-pot process for lignin conversion offers efficient cleavage of both interunit C-C and C-O cleavages and effectively prevents the deep C-C cracking of low-molecular-weight products. Thus, it results in the isolation of desirable liquid C6~C9 monocyclic hydrocarbons under mild conditions and successfully breaks the conventional theoretical limit on lignin monomer production.

EXPERIMENTAL PROCEDURES

Catalytic reactions and analysis of products

The detailed reaction conditions are described in the figure captions and table footnotes. The one-pot conversion of lignin was conducted in a 25 mL stainless-steel autoclave reactor. In a typical reaction, lignin (0.10 g), catalyst (0.20 g), and dodecane (5 mL) were filled into the reactor, which was then sealed, purged three times with H₂ and charged to an initial pressure of 0.5 MPa with H₂. The reactor was heated to a target temperature and reaction conducted with magnetic stirring. After the reaction, the reactor was quenched in an icewater bath, and reaction mixture centrifuged to separate the catalyst. The organic phase was qualitatively analysed by GC-MS (Agilent 7890A-5975C) and quantitatively analysed by GC-flame ionisation detector (Agilent 7890A) with a HP-5 column. Initial column temperature: 50°C (held for 5 min), raised at 10°C min⁻¹ to 250°C (held for 1 min), total running time 26 min. Pentadecane was used as an internal standard for the quantification of the liquid products. For the stability test, after each reaction, the used catalyst was isolated by centrifugation, washed with ethanol to remove the unreacted lignin, and dried at 80 °C in air overnight before the next run. The theoretical yield of lignin monocyclic units is determined using the established nitrobenzene oxidation (NBO) method (Note S1).^{23,37,38} The conversion of lignin models and product analysis were conducted using the same method.

$In elastic \ neutron \ scattering \ (INS) \ experiments$

INS spectra were recorded on the TOSCA spectrometer at the ISIS Facility at the STFC Rutherford Appleton Laboratory (UK). TOSCA is an indirect geometry crystal analyser instrument that provides a wide dynamic range (16-4,000 cm⁻¹) with resolution optimised in the 50-2,000 cm⁻¹ range⁴⁶. All the INS spectra for the catalysis system were collected after the sample was cooled and stabilized at temperatures below 30 K.

In a typical experiment, the Ru/NbOPO₄ catalyst (22.84g) was loaded into a flow-type stainless steel cell that can also be used as a static cell with all valves closed. Similar amounts of catalysts were used for studies of NbOPO4 and HZSM-5. The Ru/NbOPO4 catalyst used here has a 5 wt% loading of Ru. The sample was heated at 300 °C (5 °C min⁻¹ ramping) under He for 3 h to remove any remaining trace water before the experiment. The sample was cooled to room temperature and a weight loss of 0.89 g was noted, assigned to loss of adsorbed water. The activated catalyst was then reduced by heating under a H2 flow at 250 °C for 3 h. The samples were cooled to < 30 K during data collection by a closed cycle refrigerator cryostat. The procedure of the in situ catalysis experiment with the INS measurements is summarised in Figure S23. To study the reaction mechanism, biphenyl was used as a 5-5 linked lignin model compound. Adsorption of biphenyl was carried out by flowing hot biphenyl vapour diluted in He (1.1 bar, 0.15 L min⁻¹; this flow condition was used throughout the study) over the catalyst at 220 °C for 2.5 h, and the exhaust gas was monitored via mass spectrometry. Before the data collection, the cell was flushed using dry He to remove weakly bound biphenyl molecules. The adsorbed biphenyl underwent the first catalytic conversion in pure H₂ flow for 6 min at 170 °C. The cell was then flushed with He to remove weakly bound products and free H₂, sealed and cooled for INS collection. After the data collection, H₂(5%) was introduced to the cell for 6min at 270 °C for the second catalytic reaction to occur and production of benzene was observed instantly by mass spectrometry. The cell was then flushed with He again, sealed and cooled for INS collection to detect the presence of possible reaction intermediates. INS spectra of pure solid compounds for both starting material and reaction products were collected at 10 K. The amount of each sample in the neutron beam is: 1.3g (biphenyl), 2.6g (phenylcyclohexane), 2.8g (bicyclohexyl) and 8.1g (benzene).

In situ diffuse reflectance infrared Fourier transform spectroscopy

The DRIFT spectra were recorded using a Nicolet NEXUS 670 FT-IR spectrometer equipped with an in situ reaction chamber and a liquid N_2 cooled high sensitivity MCT detector. Prior to the FTIR studies, about 20 mg of the catalysts was finely ground and placed in the chamber. The procedure of the in situ biphenyl adsorption experiment with the FTIR measurements is summarised in Figure S24. Before adsorption, the catalysts were activated in flowing He at 300 °C for 1 h to remove any remaining trace water, then reduced in flowing H_2 at 250 °C for 1 h and decreased to 220 °C to collect the background spectra. For the adsorption of biphenyl, it was fed into the chamber by flowing biphenyl vapour in He for 0.5h, then, the chamber was flushed using dry He at 220 °C for 1h to remove physical/weakly adsorbed molecules, and finally the spectra were recorded with a resolution of 4 cm⁻¹ and an accumulation of 64 scans. For the adsorption of phenylcyclohexane, bicyclohexyl, and dodecane were conducted in the same method (Figure S9 and Note S8). All spectra were used after subtracting the background.

DATA AND SOFTWARE AVAILABILITY

The data supporting the findings of this study are available within the article, or available from the authors upon reasonable request.

SUPPLEMENTAL INFORMATION

Supplemental Information includes Supplemental Experimental Procedures, 24 figures, 12 tables, and 9 notes can be found with this article online at http://.

ACKNOWLEDGMENTS

This work was supported financially by the NSFC of China (No. 21832002, 21872050, 21808063, 91545103), the Science and Technology Commission of Shanghai Municipality (2018SHZDZX03), the Programme of Introducing Talents of Discipline to Universities (B16017) in China, the Fundamental Research Funds for the Central Universities (222201718003), and University of Manchester, the Royal Society and the EPSRC (EP/P011632/1) in the UK. We are especially grateful to STFC and ISIS Neutron Facility for access to the Beamline TOSCA. We thank S. Xu, Q. Xia, C. Goodway and M. Kibble for their help at the beamline. Computing resources (time on the SCARF cluster for the CASTEP calculations) was provided by STFC's e-Science facility.

AUTHOR CONTRIBUTIONS

L.D., X.H.L. and Y.G.: conduction of catalytic reactions and material characterisations. L. L., X.H., S.R. and S.F.P.: collection and analysis of INS data and DFT calculations. X.Q.S. and F.L.: collection and analysis of 2D-HSQC-NMR data. Y.G., S.Y. and Y.Q.W.: direction of the project and preparation of the manuscript.

DECLARATION OF INTERESTS

The authors declare no competing interests.

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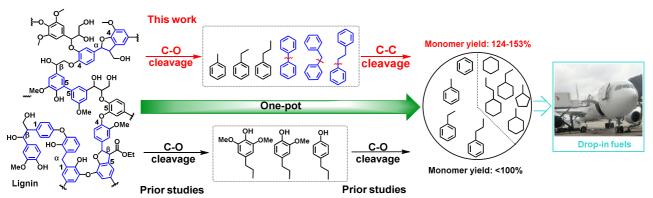


Figure 1. View of a representative structure of a lignin fragment, showing various intramolecular linkages and schematic representation of the one-pot depolymerisation and hydrodeoxygenation of lignin into monocyclic aromatic hydrocarbons.

The route above the green arrow shows the formation of monocyclic arenes via cleavage of both C-O and C-C linkages.

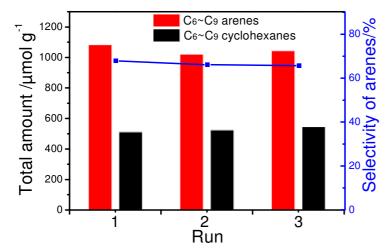
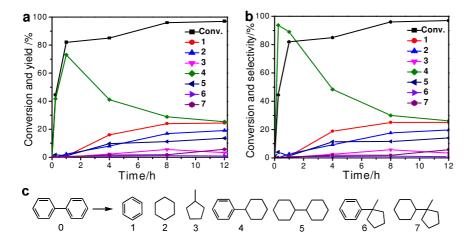


Figure 2. Comparison of C6-C9 reaction products and arene selectivity in three consecutive recycling runs of one-pot conversion of Kraft lignin over the Ru/NbOPO4 catalyst.
Reaction conditions: Kraft lignin 0.1 g, Ru/NbOPO4 0.2 g, dodecane 5 mL, H₂ 0.5 MPa, 310 °C for 40 h.



 $Figure~3.~Product~distributions~versus~reaction~time~for~the~conversion~of~biphenyl~over~the~Ru/NbOPO_4~catalyst.$

Views of variation of the yield (a) and selectivity (b) for all possible intermediates and products as shown in (c). Reaction conditions: biphenyl 0.2 g, 5% Ru/NbOPO4 0.1 g, dodecane 2 g, H2 0.5 MPa, 280 °C.

Figure 4. Product distributions for the conversion of bicyclohexyl (a), solvent dodecane (b), diphenylmethane (c), diphenylethane (d) and (e) schemes of

selective hydrogenolysis of three lignin model compounds over the Ru/NbOPO4 catalyst.

Reaction conditions: reactant 0.2g, 5% Ru/NbOPO4 0.1g, dodecane 2 g, H₂ 0.5MPa, 280°C, 12h. The yield of products was calculated using equations: Yield of the $monocyclic\ compound = (molar\ amount\ of\ the\ monocyclic\ compound)\ /\ (molar\ amount\ of\ the\ substrate)\ /\ 2\times 100\%;\ Yield\ of\ the\ bicyclic\ compound\ = (molar\ amount\ of\ the\ substrate)\ /\ 2\times 100\%;\ Yield\ of\ the\ bicyclic\ compound\ = (molar\ amount\ of\ the\ bicyclic\ compound\ = (molar\$ amount of the bicyclic compound) / (molar amount of the substrate) \times 100%.

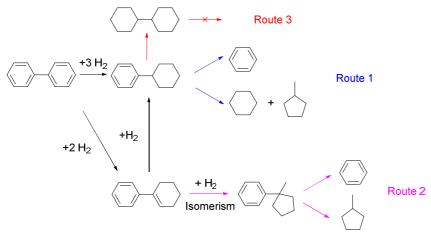


Figure 5. Proposed reaction network of the conversion of biphenyl over the Ru/NbOPO4 catalyst. The direct cracking of phenylcyclohexane in Route 1 is the dominant pathway.

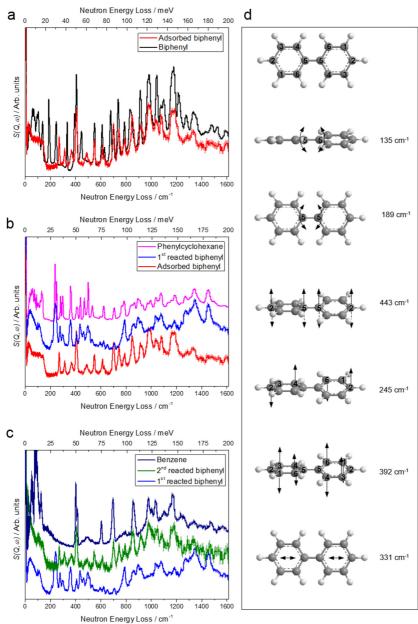
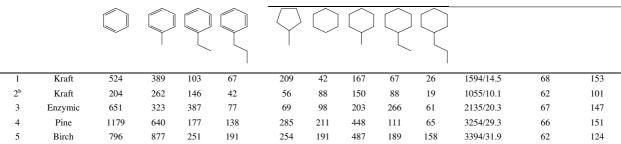


Figure 6. Inelastic neutron scattering (INS) spectra for Ru/NbOPO4 on the adsorption and catalytic conversion of biphenyl.

All spectra shown here are difference spectra; raw data are shown in Figures S9 and S10. INS spectra of the reduced catalysts were used throughout for calculations of the corresponding difference spectra. No abscissa scale factor was used throughout this report for INS calculations. INS spectra for condensed biphenyl, phenylcyclohexane, and benzene in solid state at 10 K were included accordingly for a direct comparison of the vibrational modes between the adsorbed/bound molecules and the free, intact molecules. Two hydrogenation reactions of adsorbed biphenyl were conducted pure and diluted (5%) H₂ steam. Where no error bars are visible these are smaller than the symbols used to represent the data points. (a) Comparison of INS spectra for solid and adsorbed biphenyl on Ru/NbOPO₄. INS spectra for Ru/NbOPO₄ during the first (b) and second (c) catalytic conversion of biphenyl. (d) Views of selected C-C vibration models of biphenyl.

 $Table \ 1. \ Summary \ of \ the \ products \ distribution \ from \ the \ one-pot \ conversion \ of \ lignin \ over \ the \ Ru/NbOPO_4 \ catalyst^a$

Entry	Lignin	Products distri	Products distribution (μmol·g ⁻¹)		Selec. to arenes	RMY (%) ^d
		C6-C9 arenes	C6-C9 □y□oalkanes	(μmol g ⁻¹ / wt %)	(%) ^c	(70)



 $[^]aReaction\ conditions:\ lignin\ (0.1\ g),\ 5\%Ru/NbOPO_4\ (0.2\ g),\ dodecane\ (5\ mL),\ H_2\ 0.5\ MPa,\ 310^\circ C,\ 40h.$ $^bReaction\ conditions:\ lignin\ (0.1\ g),\ 5\%Ru/NbOPO_4\ (0.2\ g),\ dodecane\ (5\ mL),\ H_2\ 0.5\ MPa,\ 250^\circ C,\ 20h.$

Table 2. Summary of the products yields from the conversion of biphenyl over different catalysts^a

Entry	Catalyst	Yield (C %) ^d						Conv.	
		Monocyclic		Dicyclic				(C %)	
			\bigcirc						-
1	5%Ru/NbOPO ₄	24.4	19.1	3.3	25.4	13.6	0.9	5.7	97.0
2	$5\%Ru/Nb_2O_5$	1.1	2.3	0.1	55.8	24.2	0.5	4.9	97.8
3^{b}	5%Ru/Nb2O5 TfOH	20.1	5.0	12.9	29.8	15.7	0.2	2.0	98.2
4	NbOPO ₄	0	0	0	0	0	0	0	0
5	5%Pd/NbOPO4	16.3	12.3	3.6	5.5	42.1	3.1	6.6	>99.9
6	5%Pt/NbOPO ₄	1.3	18.5	1.4	2.1	54.2	1.7	5.6	>99.9
7	5%Rh/NbOPO4	3.5	33.6	2.3	21.7	15.8	2.7	7.5	98.8
8 ^c	5%Ru/HZSM-5	4.9	3.1	0.8	57.3	4.7	1.4	0.3	95.3

^aReaction conditions: biphenyl (0.2 g), catalyst (0.1 g), dodecane (2 g), H₂ 0.5 MPa, 280°C, 12h.

^cSelectivity to arenes = (total amount of arenes) / (total amount of hydrocarbons) ×100%

dRatio of molar yields (RMY) = (molar yield of monocyclic compounds over Ru/NbOPO4) / (molar yield of monocyclic compounds from NBO) × 100% = (total amount of monocyclic hydrocarbons over Ru/NbOPO4) / (theoretical amount of monocyclic hydrocarbons from NBO) ×100%. Theoretical hydrocarbons amount of Kraft lignin, enzymic lignin, pine lignin and birch lignin is 1040, 1448, 2162 and 2741 µmol g⁻¹, respectively. Theoretical hydrocarbons amount is calculated using the NBO method as described in Table S2 and Note S1.

^bReaction conditions: biphenyl (0.2 g), catalyst (0.1 g), trifluoromethanesulfonic acid (0.05g) dodecane (2 g), H₂ 0.5 MPa, 280°C, 12h.

⁶Cl-C4 alkanes were detected in the gas phases.

^dThe yield of products was calculated using equations: Yield of the monocyclic compound = (molar amount of the monocyclic compound) / (molar amount of the $substrate) / 2 \times 100\%; Yield of the bicyclic compound = (molar amount of the bicyclic compound) / (molar amount of the substrate) \times 100\%. \\$